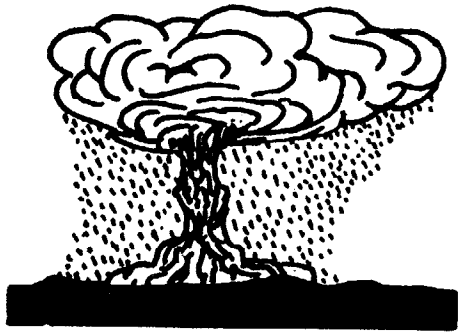
APPENDIX C



A HOMEMADE FALLOUT METER, THE KFM
HOW TO MAKE AND USE IT

FOLLOWING THESE INSTRUCTIONS MAY SAVE YOUR LIFE

The complete KFM instructions include patterns to be cut out and used to construct the fallout meter. At the end of the instructions are extra patterns on 4 unnumbered pages. The reader is urged to use these extra patterns to make KFM's in normal peacetime and to keep the complete instructions intact for use during a recognized crisis period.

If Xerox copies of the patterns are used, they should be checked against the originals in order to correct a few of the small changes in size that usually result from the copying process. Xerox copies of all the KFM patterns are satisfactory provided: (1) on the PAPER PATTERN TO WRAP AROUND KFM CAN, the distances between the 4 marks for the HOLES FOR STOP-THREAD are corrected--to eliminate the lengthening caused by xerox-type duplication; and (2) the dimensions of the FINISHED-LEAF PATTERN are corrected.

These instructions, including the heading on this page and the illustrative photos, can be photographed without additional screening and rapidly reproduced by a newspaper or printer. If you keep the KFM instructions intact, during a worsening crisis you may be able to use them to help your friends and thousands of your fellow citizens by making them available for reproduction.

I. The Need for Accurate and Dependable Fallout Meters

If a nuclear war ever strikes the United States, survivors of the blast and fire effects would need to have reliable means of knowing when the radiation in the environment around their shelters had dropped enough to let them venture safely outside. Civil defense teams could use broadcasts of surviving radio stations to give listeners a general idea of the fallout radiation in some broadcast areas. However, the fallout radiation would vary widely from point to point and the measurements would be made too far from most shelters to make them accurate enough to use safely. Therefore, each shelter should have some dependable method of measuring the changing radiation dangers in its own area.

During a possible nuclear crisis that was rapidly worsening, or after a nuclear attack, most unprepared Americans could not buy or otherwise obtain a fallout meter -- an instrument that would greatly improve their chances of surviving a nuclear war. The fact that the dangers from fallout radiation -- best expressed in terms of the radiation dose rate, roentgens per hour (R/hr) -- quite rapidly decrease during the first few days, and then decrease more and more slowly, makes it very important to have a fallout meter capable of accurately measuring the unseen, unfelt and changing fallout dangers. Occupants of a fallout shelter should be able to control the radiation doses they receive. In order to effectively control the radiation doses, a dependable measuring instrument is needed to determine the doses they receive while they are in the shelter and while they are outside for emergency tasks, such as going out to get badly needed water. Also, such an instrument would permit them to determine when it is safe to leave the shelter for good.

Untrained families, guided only by these written instructions and using only low cost materials and tools found in most homes, have been able to make a KFM by working 3 or 4 hours. By studying the operating sections of these instructions for about 1 ½ hours, average untrained families have been able to successfully use this fallout meter to measure dose rates and to calculate radiation doses received, permissible times of exposure, etc.

The KFM (Kearny Fallout Meter) was developed at Oak Ridge National Laboratory. It is understandable, easily repairable, and as accurate as most civil defense fallout meters. In the United States in 1979 a commercially available, dependable fallout meter that has as high a range as a KFM for radiation dose-rate measurements retailed for around $1000.

Before a nuclear attack occurs is the best time to build, test and learn how to use a KFM. However, this instrument is so simple that it could be made even after fallout arrives **provided** that all the materials and tools needed (see lists given in Sections V, VI, and VII) and a copy of these instructions have been carried into the shelter.

II. Survival Work Priorities During a Crisis

Before building a KFM, persons expecting a nuclear attack within a few hours or days and already in the place where they intend to await attack should work with the following priorities: (1) build or improve a high-protection-factor shelter (if possible, a shelter covered with 2 or 3 feet of earth and separate from flammable buildings). At the same time, make and install a KAP (a homemade shelter-ventilating pump) -- if instructions and materials are available. Also store at least 15 gallons of water for each shelter occupant -- if containers are available. (2) Assemble all materials for one or two KFM's. (3) Make and store the drying agent (by heating wallboard gypsum, as later described) for both the KFM and its dry-bucket.

III. How to Use These Instructions to Best Advantage

1. Read ALOUD all of these instructions **through Section VII,** "Tools Needed," before doing anything else.

2. Next assemble all of the needed materials and tools.

3. Then read ALOUD ALL of each section following Section VII before beginning to make the part described in that section.

   A FAMILY THAT FAILS TO READ ALOUD ALL OF EACH SECTION DESCRIBING HOW TO MAKE A PART, BEFORE BEGINNING TO MAKE THAT PART, WILL MAKE AVOIDABLE MISTAKES AND WILL WASTE TIME.

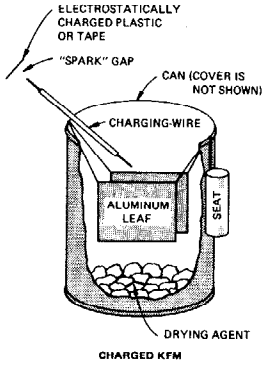
4. Have different workers, or pairs of workers, make the parts they are best qualified to make. For example, a less skilled worker should start making the drying agent (as described in Section VIII) before other workers start making other parts. The most skilled worker should make and install the aluminum-foil leaves (Sections X and XI).

5. Give workers the sections of the instructions covering the parts they are to build--so they can follow the step-by-step instructions, checking off with a pencil each step as it is completed.

6. Discuss the problems that arise. The head of the family often can give better answers if he first discusses the different possible interpretations of some instructions with other family members, including teenagers.

7. After completing one KFM and learning to use it, if time permits make a second KFM--that should be a better instrument.

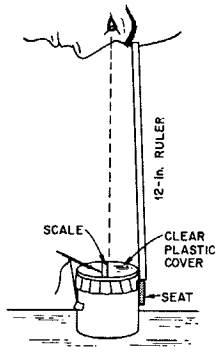
IV. What a KFM Is and How It Works



A KFM is a simple electroscope fallout meter with which fallout radiation can be measured accurately. To use a KFM, an electrostatic charge must first be placed on its **two** separate aluminum-foil leaves. These leaves are insulated by being suspended separately on clean, dry insulating threads.

To take accurate readings, the air inside a KFM must be kept very dry by means of drying agents such as dehydrated gypsum (easily made by heating gypsum wallboard, "sheetrock") or silica gel. (Do not use calcium chloride or other salt.) Pieces of drying agent are placed on the bottom of the ionization chamber (the housing can) of a KFM.

An electrostatic charge is transferred from a homemade electrostatic charging device to the two aluminum-foil leaves of a KFM by means of its charging-wire. The charging-wire extends out through the transparent plastic cover of the KFM.



When the two KFM leaves are charged electrostatically, their like charges (both positive or both negative) cause them to be forced apart. When fallout radiations (mainly gamma rays, that are similar to X rays but more energetic) penetrate the can and strike the air inside the can, they produce charged ions in this enclosed air. The covered can is an ionization chamber. These enclosed charged ions cause part or all of the electrostatic charge on the aluminum-foil leaves to be discharged. As a result of losing charge, the two KFM leaves move closer together.

To read the separation of the **lower** edges of the two KFM leaves with one eye, look straight down on the leaves and the scale on the clear plastic cover. Keep the reading eye 12 inches above the SEAT. The KFM should be resting on a horizontal surface. To be sure the reading eye is always at this exact distance, place the lower end of a 12-inch ruler on the SEAT, while the upper end of the ruler touches the eyebrow above the reading eye. It is best to hold the KFM can with one hand and the ruler with the other. Using a flashlight makes the reading more accurate.

If a KFM is made with the specified dimensions and of the specified materials, its accuracy is automatically and permanently established. Unlike most radiation measuring instruments, a KFM never needs to be calibrated or tested with a radiation source, if made and maintained as specified and used with the following table that is based on numerous calibrations made at Oak Ridge National Laboratory.

The millimeter scale is cut out and attached (see photo illustrations on the following page) to the clear plastic cover of the KFM so that its zero mark is directly above the two leaves in their discharged position when the KFM is resting on a horizontal surface. A reading of the separation of the leaves is taken by noting the number of millimeters that the **lower edge** of one leaf appears to be on, on one side of the zero mark on the scale, and almost at the same time noting the number of millimeters the **lower edge** of the other leaf appears to be on, on the other side of the zero mark. The **sum** of these two apparent positions of the lower edges of the two leaves is called a KFM reading. The drawing appearing after the photo illustrations shows the **lower** edges of the leaves of a KFM appearing to be 9 mm on the right and zero and 10 on the left, giving a KFM reading of 19 mm. (Usually the lower edges of the leaves are not at the same distance from the zero mark.)

As will be fully explained later, the radiation dose rate is determined by:

1. charging and reading the KFM before exposure;
2. exposing it to radiation for a specified time in the location where measurement of the dose rate is needed -- when outdoors, holding the KFM about 3 ft. above the ground;
3. reading the KFM after its exposure;
4. calculating, by subtraction, the **difference** between the reading taken before exposure and the reading taken after exposure;
5. using this table to find what the dose rate was during the exposure -- as will be described later.

TABLE USED TO FIND DOSE RATES (R/HR) FROM KFM READINGS

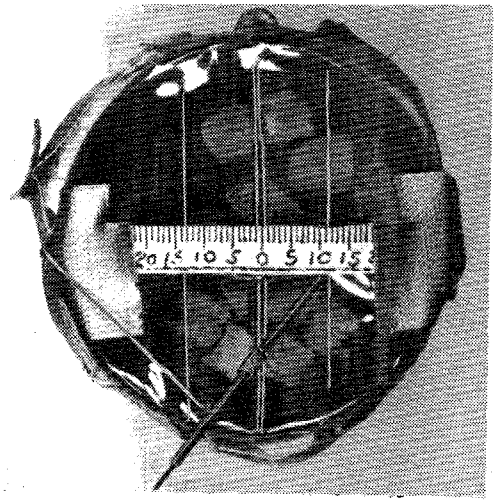
**DIFFERENCE BETWEEN THE READING BEFORE EXPOSURE AND THE READING AFTER EXPOSURE (8-PLY STANDARD-FOIL LEAVES)*

DIFF.* IN READINGS	TIME INTERVAL OF AN EXPOSURE				
	15 SEC. R/HR	1 MIN. R/HR	4 MIN. R/HR	16 MIN. R/HR	1 HR. R/HR
2 mm	6.2	1.6	0.4	0.1	0.03
4 mm	12.	3.1	0.8	0.2	0.06
6 mm	19.	4.6	1.2	0.3	0.08
8 mm	25.	6.2	1.6	0.4	0.10
10 mm	31.	7.7	2.0	0.5	0.13
12 mm	37.	9.2	2.3	0.6	0.15
14 mm	43.	11.	2.7	0.7	0.18

Instructions on how to use a KFM are given after those detailing how to make and charge this fallout meter.

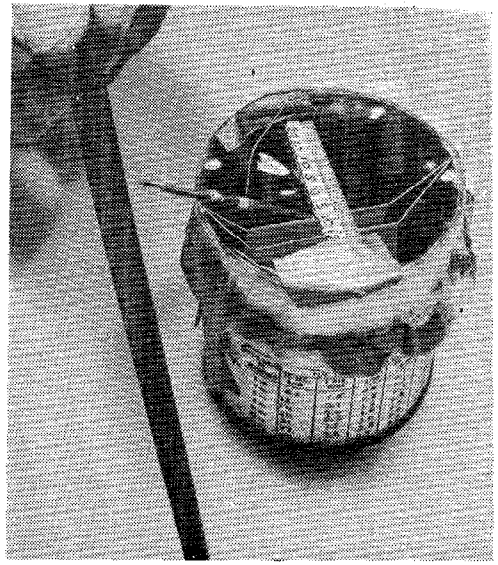
To get a clearer idea of the construction and use of a KFM, look carefully at the following photos and read their captions.

A. An Uncharged KFM. The charging wire has been pulled to one side by its adjustment-thread. This photo was taken looking straight down at the upper edges of the two flat, 8-ply aluminum leaves. At this angle the leaves are barely visible, hanging vertically side by side directly under the zero mark, touching each other and with their ends even. Their suspension-threads insulate the leaves. These threads are almost parallel and touch (but do not cross) each other where they extend over the top of the rim of the can.



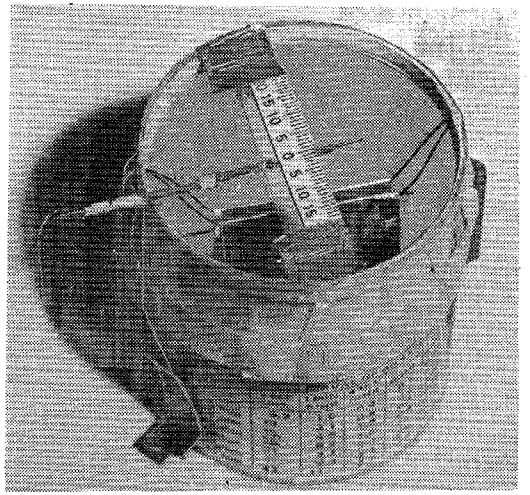
B. Charging a KFM by a Spark-Gap Discharge from a Tape That Has Been Electrostatically Charged by Being Unwound Quickly. Note that the charged tape is moved so that its surface is perpendicular to the charging-wire.

The high-voltage electrostatic charge on the unwound tape (that is an insulator) jumps the spark-gap between the tape and the upper end of the charging-wire, and then flows down the charging-wire to charge the insulated aluminum-foil leaves of the KFM. (Since the upper edges of the two leaves are ¾ inch below the scale and this is a photo taken at an angle, both leaves appear to be under the right side of the scale.)



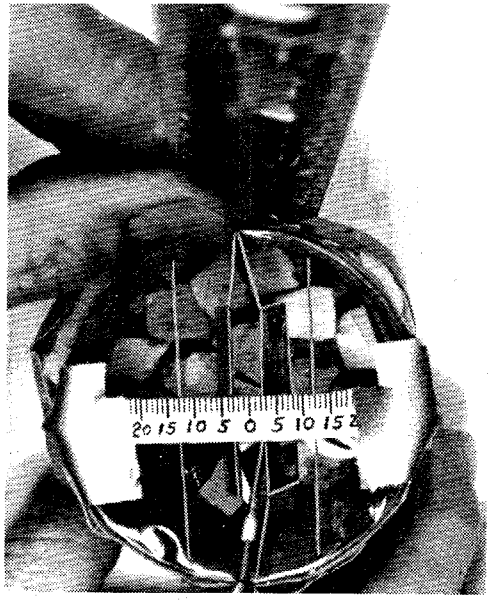
C. A Charged KFM. Note the separation of the upper edges of its two leaves. The charging-wire has been raised to an almost horizontal position so that its lower end is too far above the aluminum leaves to permit electrical leakage from the leaves back up the charging-wire and into the outside air.

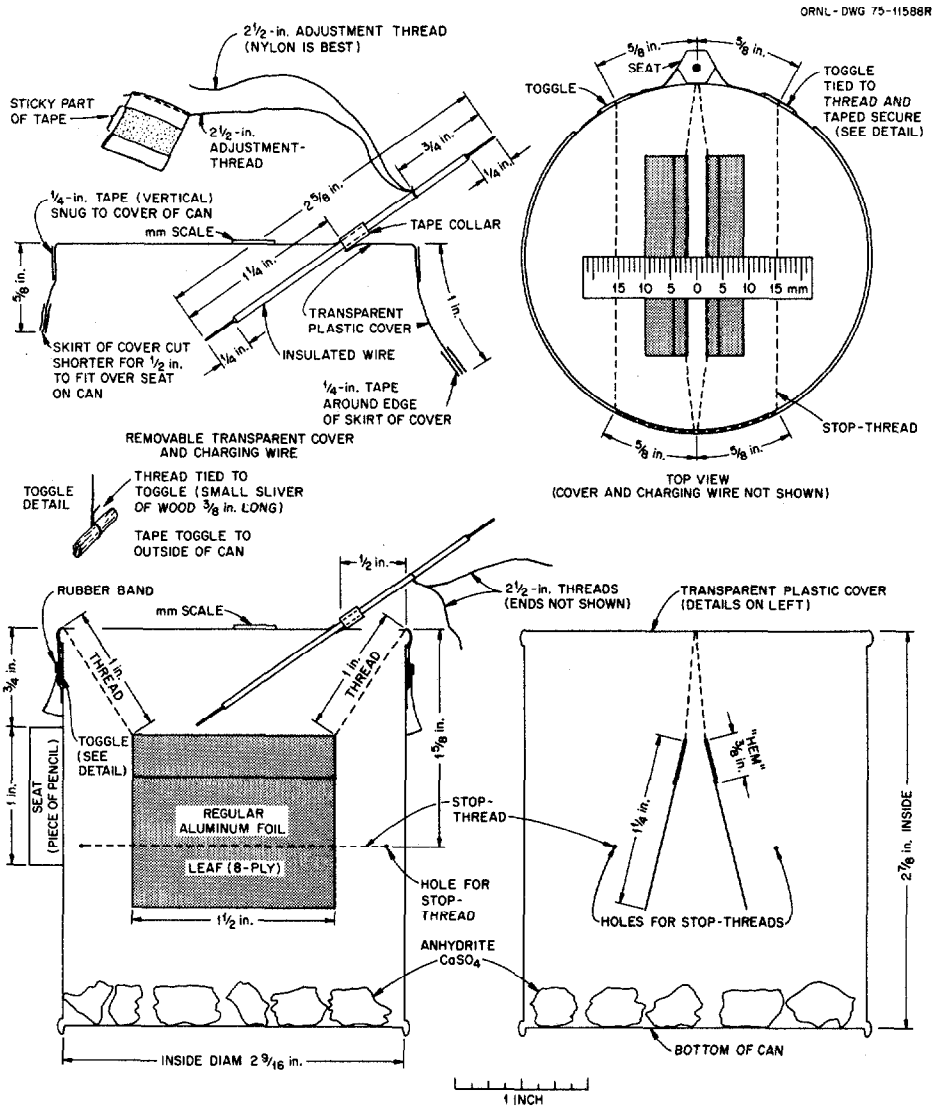
Also note the SEAT, a piece of pencil taped to the right side of the can, opposite the charging wire.



D. Reading a KFM. A 12-inch ruler rests on the SEAT and is held vertical, while the reader's eyebrow touches the upper end of the ruler. The lower edge of the right leaf is under 8 on the scale and the lower edge of the left leaf is under 6 on the scale, giving a KFM reading of 14.

For accurate radiation measurements, a KFM should be placed on an approximately horizontal surface, but the charges on its two leaves and their displacements do not have to be equal.





(This is not a Full Scale Drawing).

V. **Materials Needed**

A. For the KFM: (In the following list, when more than one alternative material is given, the **best** material is listed first.)

1. Any type metal can, approximately 2-9/16 inches in diameter inside and 2-7/8 inches high inside, washed clean with soap. (This is the size of a standard 8-ounce can. Since most soup cans, pop cans, and beer cans also are about 2-9/16 inches in diameter inside, the required size of can can also be made by cutting down the height of more widely available cans -- as described in Section IX of these instructions.)

2. Standard aluminum foil -- 2 square feet. (In 1977, 2 square feet of a typical American aluminum foil weighed about 8.2 grams -- about 0.29 oz.) (If only "Heavy Duty" or "Extra Heavy Duty" aluminum foil is available, make 5-ply leaves rather than 8-ply leaves of standard foil; the resultant fallout meter will be almost as accurate.)

3. Doorbell-wire, or other light insulated wire (preferably but not necessarily a single-strand wire inside the insulation) -- 6 inches.

4. Any type of lightweight thread (preferably but not necessarily nylon). (Best is twisted nylon thread; next best, **unwaxed** lightweight nylon dental floss; next best, silk; next best, polyester.) -- 3 feet. (Thread should be **CLEAN**, preferably not having been touched with fingers. Monofilament nylon is too difficult to see, handle, and mark.)

5. A piece of clear plastic -- a 6 x 6 inch square. Clear vinyl (4 mils thick) used for storm-proofing windows is best, but any reasonably stout and rather clear plastic will serve. The strong clear plastic used to wrap pieces of cheese, if washed with hot water and soap, is good. Do not use weak plastic or cellophane.

6. Cloth duct tape ("silver tape"), or masking tape, or freezer tape, or Scotch-type tape -- about 10 square inches. (Save at least 10 feet of Scotch Magic Transparent Tape for the charging device.)

7. Band-Aid tape, or masking tape, or freezer tape, or Scotch transparent tape, or other thin and very flexible tapes -- about 2 square inches.

8. Gypsum wallboard (sheetrock) -- about 1/2 square foot, best about 1/2 inch thick. (To make the essential drying agent.)

9. Glue -- not essential, but useful to replace Band-Aid and other thin tapes. "One hour" epoxy is best. Model airplane cement is satisfactory.

10. An ordinary wooden pencil and a small toothpick (or split a small sliver of wood).

11. Two strong rubber bands, or string.

12. Several small, transparent plastic bags, such as sandwich bags, to cover the KFM when it is exposed where fallout particles may get on it and contaminate it. Or pieces of thin, transparent plastic film, such as that from bread bags. Also small rubber bands, or string.

B. For the Charging Devices:

1. Most hard plastic rubbed on **dry** paper. This is the best method.

   a. Plexiglas and most other hard plastics, such as are used in draftsmen's triangles, common smooth plastic rulers, etc. -- at least 6 inches long.

   b. **Dry** paper -- **Smooth** writing or typing paper. Tissue paper, newspaper, or facial tissue such as Kleenex, or toilet paper are satisfactory for charging, but not as durable.

2. Scotch Magic Transparent Tape (3/4 inch width is best), or Scotch Transparent Tape, or P.V.C. (Polyvinyl chloride) insulating electrical tapes, or a few of the other common brands of Scotch-type tapes. (Some plastic tapes do not develop sufficiently high-voltage electrostatic charges when unrolled quickly.) This method cannot be used for charging a KFM inside a dry-bucket, needed for charging when the air is very humid.

C. For Determining Dose Rates and Recording Doses Received:

1. A watch -- preferably with a second hand.

2. A flashlight or other light, for reading the KFM in a dark shelter or at night.

3. Pencil and paper -- preferably a notebook.

D. For the Dry-Bucket: (A KFM must be charged inside a dry-bucket if the air is very humid, as it often is inside a crowded, long-occupied shelter lacking adequate forced ventilation.)

1. A large bucket, pot, or can, preferably with a top diameter of at least 11 inches.

2. Clear plastic (best is 4-mil-thick clear plastic used for storm windows). A square piece 5 inches wider on a side than the diameter of the bucket to be used.

3. Cloth duct tape, one inch wide and 8 feet long (or 4 ft., if 2 inches wide). Or 16 ft. of freezer tape one inch wide.

4. Two plastic bags 14 to 16 inches in circumference, such as ordinary plastic bread bags. The original length of these bags should be at least 5 inches greater than the height of the bucket.

5. About one square foot of wall board (sheetrock), to make anhydrite drying agent.

6. Two 1-quart Mason jars or other airtight containers, one in which to store anhydrite and another in which to keep dry the KFM charging devices.

7. Strong rubber bands -- enough to make a loop around the bucket. Or string.

VI. **Useful but not Essential Materials**

--Which Could be Obtained Before a Crisis--

1. An airtight container (such as a large peanut butter jar) with a mouth at least 4 inches wide, in which to keep a KFM, along with some drying agent, when it is not being used. Keeping a KFM very dry greatly extends the time during which the drying agent **inside** the KFM remains effective.

2. Commercial anhydrite with a color indicator, such as the drying agent Drierite. This granular form of anhydrite remains light blue as long as it is effective as a drying agent; it turns pink when it becomes ineffective. Heating in a hot oven or in a can over a fire reactivates it as a drying agent and restores its light blue color. Obtainable from laboratory supply sources.

3. Four square feet of aluminum foil, to make a moisture-proof cover for the dry-bucket.

VII. **Tools Needed**

Small nail - sharpened
Stick, or a wooden tool handle
(best 2-2½ inch diameter and at least 12 inches long)
Hammer
Pliers
Scissors
Needle - quite a large sewing needle, but less than 2½ inches long
Knife with a small blade -- sharp
Ruler (12 inches)

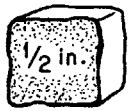
VIII. **Make the Drying Agent**

-- The Easiest Part to Make, but Time Consuming --

1. For a KFM to measure radiation accurately, the air inside its ionization chamber must be kept **very dry**. An excellent drying agent (anhydrite) can be made by heating the gypsum in ordinary gypsum wallboard (sheetrock). Do NOT use calcium chloride.

2. Take a piece of gypsum wallboard approximately 12 inches by 6 inches, and preferably with its gypsum about 3/8 inches thick. Cut off the paper and glue, easiest done by first wetting the paper. [Since water vapor from normal air penetrates the plastic cover of a KFM and can dampen the anhydrite and make it ineffective in as short a time as two days, fresh batches of anhydrite must be made before the attack and kept ready inside the shelter for replacement. The useful life of the drying agent inside a KFM can be greatly lengthened by keeping the KFM inside an airtight container (such as a peanut butter jar with a 4-inch-diameter mouth) with some drying agent, when the KFM is not being used.]

3. Break the white gypsum filling into small pieces and make the largest no more than 1/2 in. across. (The tops of pieces larger than this may be too close to the aluminum foil leaves.) If the gypsum is dry, using a pair of pliers makes breaking it easier. Make the largest **side** of the largest pieces no bigger than this.



4. Dry gypsum is **not** a drying agent. To drive the water out of the gypsum molecules and produce the drying agent (anhydrite), heat the gypsum in an oven at its **highest** temperature (which should be above 400 degrees F) for one hour. Heat the gypsum after placing the small pieces no more than two pieces deep in a pan. Or heat the pieces over a fire for 20 minutes or more in a pan or can heated to a dull red.

5. If sufficient aluminum foil and time are available, it is best to heat the gypsum and store the anhydrite as follows:

   a. So that the right amount of anhydrite can be taken quickly out of its storage jar, put enough pieces of gypsum in a can with the same diameter as the KFM, measuring out a batch of gypsum that almost covers the bottom of the can with a single layer.

   b. Cut a piece of aluminum foil about 8 in. x 8 in. square, and fold up its edges to form a bowl-like container in which to heat one batch of gypsum pieces.

   c. Measure out 10 or 12 such batches, and put each batch in its aluminum foil "bowl."

   d. Heat all of these filled "bowls" of gypsum in hottest oven for one hour.

e. As soon as the aluminum foil is cool enough to touch, fold and crumple the edges of each aluminum foil "bowl" together, to make a rough aluminum-covered "ball" of each batch of anhydrite.

f. Promptly seal the batches in airtight jars or other airtight containers, and keep containers closed except when taking out an aluminum-covered "ball."

6. Since anhydrite absorbs water from the air very rapidly, quickly put it in a **dry** airtight container while it is still quite hot. A Mason jar is excellent.

7. To place anhydrite in a KFM, drop in the pieces one by one, being careful not to hit the leaves or the threads. The pieces should almost cover the bottom of the can, with no piece on top of other pieces.

8. To remove anhydrite from a KFM, it is best to use a pair of scissors or tweezers as forceps, holding them in a vertical position and not touching the leaves. Or carefully pour the anhydrite out of the can while with your forefinger and thumb you carefully hold the aluminum leaves out of the way. Avoid touching threads.

IX. **Make the Ionization Chamber of the KFM**
(To Avoid Mistakes and Save Time,
Read All of This Section ALOUD Before Beginning Work.)

1. Remove the paper label (if any) from an ordinary 8-ounce can from which the top has been smoothly cut. Wash the can with soap and water and dry it. (An 8-ounce can has an inside diameter of about 2-9/16 inches and an inside height of about 2-7/8 inches.)

2. Skip to step 3 if an 8-ounce can is available. If an 8-ounce can is not available, reduce the height of any other can having an inside diameter of about 2-9/16 inches (such as most soup cans, most pop cans, or most beer cans). To cut off the top part of a can, first measure and mark the line on which to cut. Then to keep from bending the can while cutting, wrap newspaper tightly around a stick or a round wooden tool handle, so that the wood is covered with 20 to 30 thicknesses of paper and the diameter (ideally) is only slightly less than the diameter of the can.

   One person should hold the can over the paper-covered stick while a second person cuts the can little by little along the marked cutting line. If leather gloves are available, wear them. To cut the can off smoothly, use a file, or use a hacksaw drawn backwards along the cutting line. Or cut the can with a sharp, short blade of a pocketknife by: (1) repeatedly stabbing downward vertically through the can into the paper, and (2) repeatedly making a cut about 1/4 inch long by moving the knife into a sloping position, while keeping its point still pressed into the paper covering the stick.

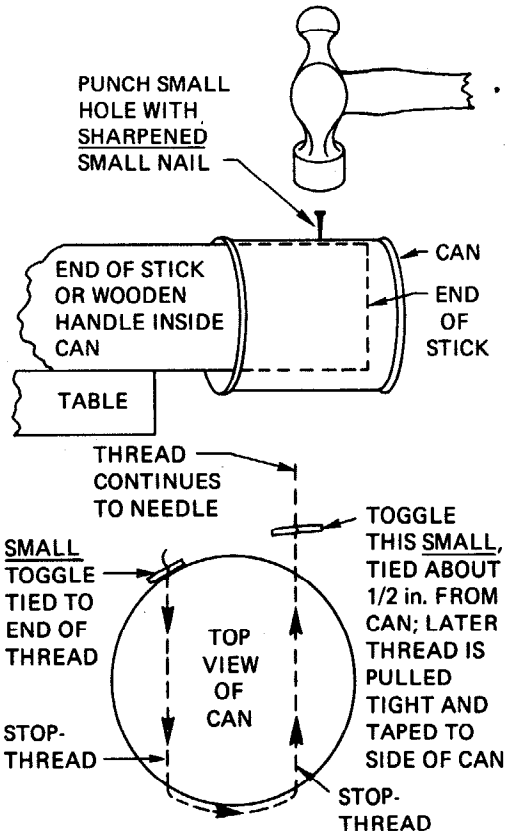
   Next, smooth the cut edge, and cover it with small pieces of freezer tape or other flexible tape.

3. Cut out the PAPER PATTERN TO WRAP AROUND KFM CAN. (Cut one pattern out of the following Pattern Page A.) Glue (or tape) this pattern to the can, starting with one of the two short sides of the pattern. Secure this starting short side directly over the side seam of the can. Wrap the pattern snugly around the can, gluing or taping it securely as it is being wrapped. (If the pattern is too wide to fit flat between the rims of the can, trim a little off its lower edge.)

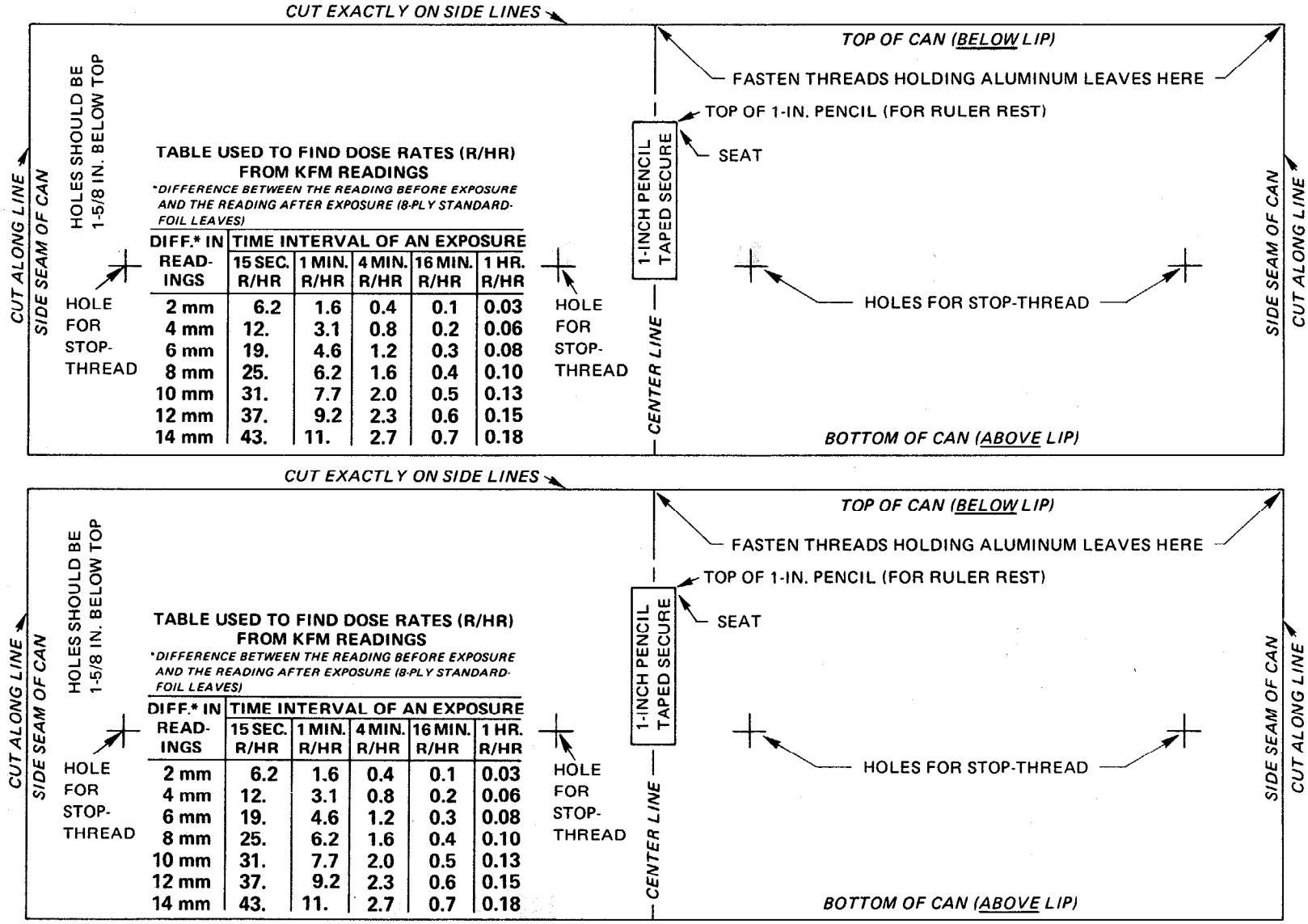
4. Sharpen a small nail, by filing or rubbing on concrete, for use as a punch to make the four holes needed to install the stop-threads in the ionization chamber (the can). (The stop-threads are insulators that stop the charged aluminum leaves from touching the can and being discharged.)

5. Have one person hold the can over a horizontal stick or a round wooden tool-handle, that ideally has a diameter about as large as the diameter of the can. Then a second person can use the sharpened nail and a hammer to punch four very small holes through the sides of the can at the points shown by the four crosses on the pattern. Make these holes just large enough to run a needle through them, and then move the needle in the holes so as to bend back the obstructing points of metal.

6. The stop-threads can be installed by using a needle to thread a single thread through all four holes. Use a **very clean** thread, preferably nylon, and do not touch the parts of this thread that will be inside the can and will serve as the insulating stop-threads. Soiled threads are poor insulators. (See illustrations.)



SINGLE THREAD THREADED THROUGH 4 HOLES TO MAKE 2 STOP-THREADS



CUT EXACTLY ON SIDE LINES
TOP OF CAN (BELOW LIP)
FASTEN THREADS HOLDING ALUMINUM LEAVES HERE
TOP OF 1-IN. PENCIL (FOR RULER REST)
SEAT
1-INCH PENCIL TAPED SECURE
CUT ALONG LINE
SIDE SEAM OF CAN
HOLES SHOULD BE 1-5/8 IN. BELOW TOP
HOLE FOR STOP-THREAD
HOLES FOR STOP-THREAD
CENTER LINE
BOTTOM OF CAN (ABOVE LIP)
TABLE USED TO FIND DOSE RATES (R/HR) FROM KFM READINGS
*DIFFERENCE BETWEEN THE READING BEFORE EXPOSURE AND THE READING AFTER EXPOSURE (8-PLY STANDARD-FOIL LEAVES)
DIFF.* IN READINGS | TIME INTERVAL OF AN EXPOSURE: 15 SEC. R/HR | 1 MIN. R/HR | 4 MIN. R/HR | 16 MIN. R/HR | 1 HR. R/HR
2 mm 6.2 1.6 0.4 0.1 0.03
4 mm 12. 3.1 0.8 0.2 0.06
6 mm 19. 4.6 1.2 0.3 0.08
8 mm 25. 6.2 1.6 0.4 0.10
10 mm 31. 7.7 2.0 0.5 0.13
12 mm 37. 9.2 2.3 0.6 0.15
14 mm 43. 11. 2.7 0.7 0.18

PAPER PATTERN TO WRAP AROUND KFM CAN (GLUE OR TAPE SECURELY TO CAN)

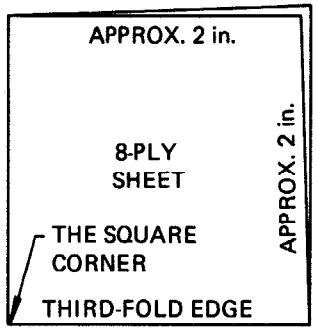
CUT OUT THESE PATTERNS, EACH OF WHICH IS THE EXACT SIZE FOR A KFM.

PATTERN PAGE (A) *CAUTION:* XEROX COPIES OF THESE PATTERNS WILL BE TOO LARGE.

Before threading the thread through the four holes, tie a **small** toggle (see the preceding sketch) to the long end of the thread. (This toggle can easily be made of a very small sliver of wood cut about 3/8 in. long.) After the thread has been pulled through the four holes, attach a second toggle to the thread, about 1/2 inch from the part of the thread that comes out of the fourth hole. Then the thread can be pulled tightly down the side of the can and the second small toggle can be taped securely in place to the side of the can. (If the thread is taped down without a toggle, it is likely to move under the tape.)

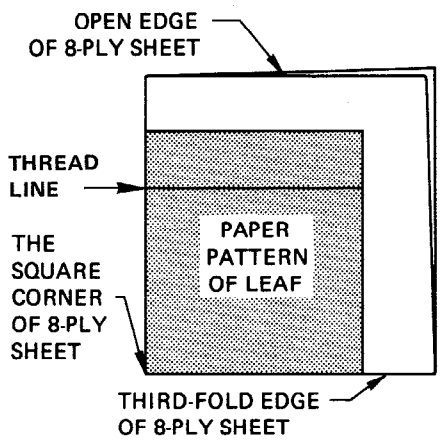
The first toggle and all of the four holes also should be covered with tape, to prevent air from leaking into the can after it has been covered and is being used as an ionization chamber.

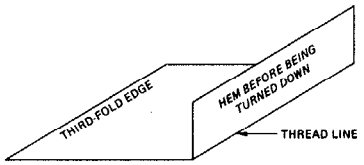
X. Make Two Separate 8-Ply Leaves of Standard [Not Heavy Duty*] Aluminum Foil



Proceed as follows to make each leaf:

1. Cut out a piece of standard aluminum foil approximately 4 inches by 8 inches.
2. Fold the aluminum foil to make a 2-ply (= 2 thicknesses) sheet approximately 4 inches by 4 inches.
3. Fold this 2-ply sheet to make a 4-ply sheet approximately 2 inches by 4 inches.
4. Fold this 4-ply sheet to make an 8-ply sheet (8 sheets thick) approximately 2 inches by 2 inches, being **sure** that the two halves of the second-fold edge are exactly together. This third folding makes an 8-ply aluminum foil sheet with **one corner exactly square.**
5. **Cut out** the FINISHED-LEAF PATTERN, found on the following Pattern Page B. Note that this pattern is **NOT** a square and that it is **smaller** than the 8-ply sheet. Flatten the 8 thicknesses of aluminum foil with the fingers until they appear to be a single thin, flat sheet.
6. Hold the FINISHED-LEAF PATTERN **on top of** the 8-ply aluminum foil sheet, with the pattern's THIRD-FOLD EDGE on top of the third-fold edge of the 8-ply aluminum sheet. Be sure that one lower **corner** of the FINISHED-LEAF PATTERN is on top of the **exactly square corner** of the 8-ply aluminum sheet.
7. While holding a straight edge along the THREAD LINE of the pattern, press with a sharp pencil so as to make a shallow groove for the THREAD LINE on the 8-ply aluminum sheet. Also using a sharp pencil, trace around the top and side of the pattern, so as to indent (groove) the 8-ply foil.
8. Remove the pattern, and cut out the 8-ply aluminum foil leaf.
9. While holding a straight edge along the indented THREAD LINE, lift up the OPEN EDGE of the 8-ply sheet (keeping all 8 plies together) until this edge is vertical, as illustrated. Remove the straight edge, and fold the 8-ply aluminum along the THREAD LINE so as to make a **flat-folded** hem.
10. Open the flat-folded hem of the finished leaf until the 8-ply leaf is almost flat again, as shown by the pattern, from which the FINISHED-LEAF PATTERN has already been cut.
11. Prepare to attach the aluminum-foil leaf to the thread that will suspend it inside the KFM.



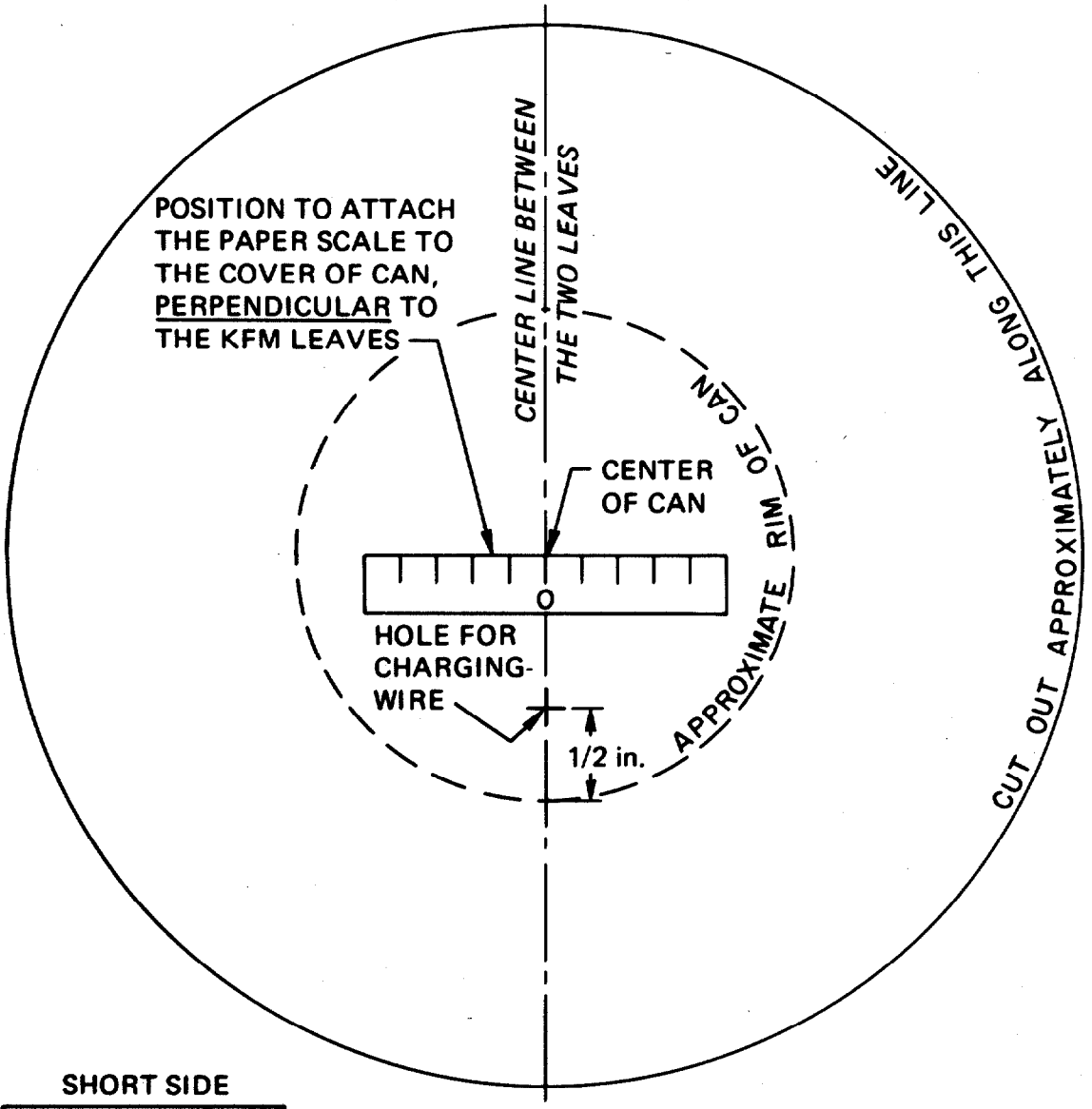


8-PLY LEAF WITH ITS OPEN EDGE FOLDED TO VERTICAL POSITION

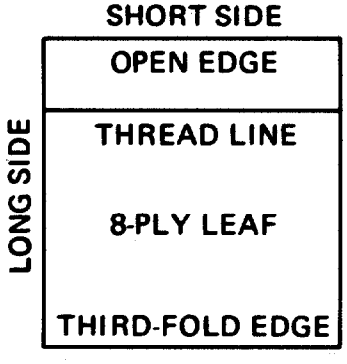
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*If only heavy duty aluminum foil (sometimes called "extra heavy duty") is available, make 5-ply leaves of the same size, and use the table for the 8-ply KFM to determine radiation dose rates. To make a 5-ply leaf, start by cutting out a piece of foil approximately 4 inches by 4 inches. Fold it to make a 4-ply sheet approximately 2 inches by 2 inches, with one corner exactly square. Next from a single thickness of foil cut a square approximately 2 inches by 2 inches. Slip this square into a 4-ply sheet, thus making a 5-ply sheet. Then make the 5-ply leaf, using the FINISHED-LEAF PATTERN, etc. as described for making an 8-ply leaf.

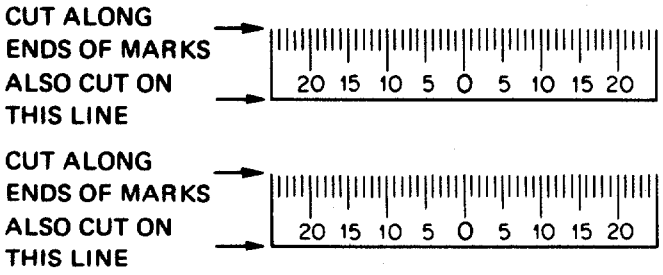
PATTERN FOR CLEAR-PLASTIC COVER FOR KFM CAN



SAVE THESE PATTERNS FOR PRINTING REPRODUCTIONS OF THE COMPLETE INSTRUCTIONS DURING A POSSIBLE CRISIS. FOR PRE-CRISIS PRACTICE CUT OUT PATTERNS FROM THE TWO EXTRA PATTERN-PAGES AT THE END OF THESE INSTRUCTIONS.



FINISHED-LEAF PATTERN
(CUT OUT EXACTLY ON SIDE LINES)



PAPER SCALE (TO BE CUT OUT)

PATTERN PAGE (B)

CAUTION: XEROX COPIES OF THE FINISHED-LEAF AND THE SCALE PATTERNS WILL BE SLIGHTLY TOO LARGE.

If no epoxy glue* is available to hold down the hem and prevent the thread from slipping in the hem, cut two pieces of tape (Band-Aid tape is best; next best is masking or freezer tape; next best, Scotch tape). After first peeling off the paper backing of Band-Aid tape, cut each piece of tape 1/8 inch by 1 inch long. Attach these two pieces of tape to the finished 8-ply aluminum leaf with the sticky sides up, except for their ends. As shown by the pattern on the following pattern page, secure 1/8 inch of one end of a tape strip near one corner of the 8-ply aluminum foil leaf by first turning under this 1/8-inch end; that is, with this end's sticky side down. Then turn under the other 1/8-inch-long end, and attach this end below the THREAD LINE. **Slant** each tape strip as illustrated on Pattern (C).

Be sure you have read through step 18 before you do anything else.

12. Cut an 8-1/2-inch piece of fine, unwaxed, **very clean** thread. (Fine nylon twisted thread, unwaxed extra-fine nylon dental floss, or fine silk thread are best in this order. However, any kind of fine, flexible **clean** thread will do quite well. Nylon monofilament "invisible" thread is an excellent insulator but is too difficult for most people to handle.)

    Cut out Pattern (C), the guide sheet used when attaching a leaf to its suspending thread. Then tape Pattern (C) to the top of a work table. Cover the two "TAPE HERE" rectangles on Pattern (C) with pieces of tape, each piece the size of the rectangle. Then cut two other pieces of tape each the same size and use them to **tape the thread ONTO the guide sheet**, on top of the "TAPE HERE" rectangles.

    Be very careful **not to touch** the two 1-inch parts of the thread next to the outline of the finished leaf, since oil and dirt even on clean fingers will reduce the electrical insulating value of the thread between the leaf and the top rim of the can.

13. With the thread still taped to the paper pattern and while slightly lifting the thread with a knife tip held under the center of the thread, slip the finished leaf **under** the thread and into position exactly on the top of the leaf outlined on the pattern page. Hold the leaf in this position with two fingers.

14. While keeping the thread straight between its two taped-down ends, lower the thread so that it sticks to the two plastic strips. Then press the thread against the plastic strips.

15. With the point of the knife, hold down the center of the thread against the center of the THREAD LINE of the leaf. Then, with two fingers, carefully fold over the hem and press it almost flat. Be sure that the thread comes out of the corners of the hem. Remove the knife, and press the hem down completely flat against the rest of the leaf.

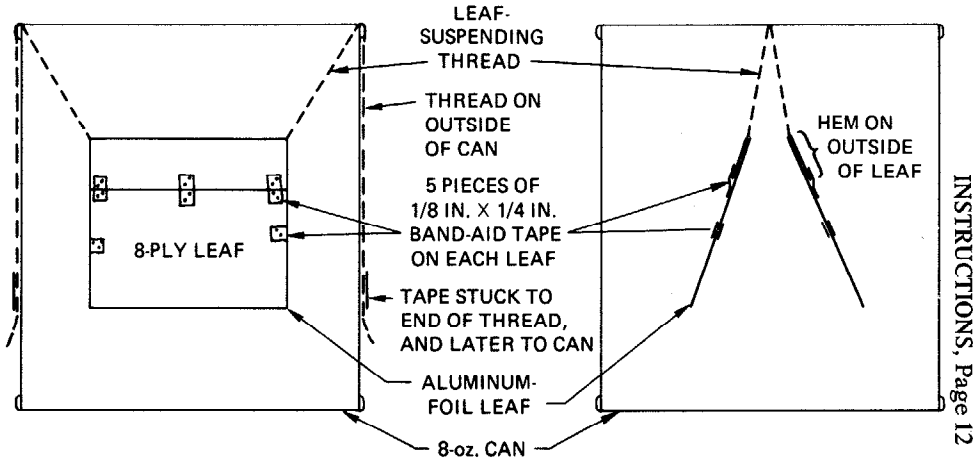
16. Make **small** marks on the thread at the two points shown on the pattern page. Use a ballpoint pen if available.

17. Loosen the second two small pieces of tape from the pattern paper, but leave these tapes stuck to the thread.

18. Cut 5 pieces of Band-Aid tape, each approximately 1/8 inch by 1/4 inch, this small. 

    Use 2 of these pieces of tape to secure the centers of the side edges of the leaf. Place the 5 pieces as illustrated in the SIDE VIEW sketch below.

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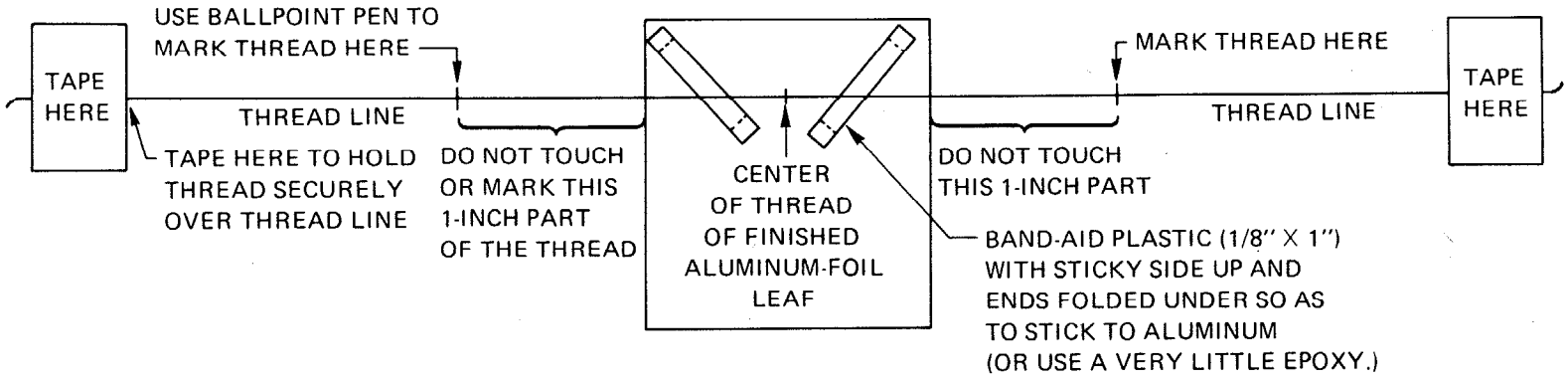


SHOWING THE TWO LEAVES CHARGED (WHEN NOT CHARGED, THE LEAVES HANG PERPENDICULAR AND TOUCHING.)

*If using epoxy or other glue, use only a **very** little to hold down the hem, to attach the thread securely to the leaf and to glue together any open edges of the plied foil. Most convenient is "one hour" epoxy, applied with a toothpick. Model airplane cement requires hours to harden when applied between sheets of aluminum foil. To make sure no glue stiffens the free thread beyond the upper corners of the finished leaf, put no glue within 1/4 inch of a point where thread will go out from the folded hem of the leaf.

The instructions in step 11 are for persons lacking "one hour" epoxy or the time required to dry other types of glue. Persons using glue instead of tape to attach the leaf to its thread should make appropriate use of the pattern on the following page and of some of the procedures detailed in steps 12 through 18.

COVER THE TWO "TAPE HERE" RECTANGLES WITH SAME-SIZED PIECES OF TAPE, IN ORDER TO KEEP FROM TEARING THIS PAPER WHEN REMOVING TWO ADDITIONAL PIECES OF TAPE. THEN, BY PUTTING TWO OTHER PIECES OF TAPE THIS SAME SIZE ON TOP OF THE FIRST TWO PIECES, TAPE THE THREAD ONTO THIS GUIDE SHEET, AND LATER ATTACH A LEAF TO THE TAPED-DOWN THREAD.



PATTERN (C)
(Cut out this guide along its border lines and tape to the top of a work table.)

WARNING: The parts of the thread that will be inside the can and on which the leaf will be suspended must serve to insulate the high-voltage electrical charges to be placed on the leaf. Therefore, the suspended parts of the thread must be kept very clean.

XI. **Install the Aluminum-Foil Leaves**

1. Use the two small pieces of tape stuck to the ends of a leaf-suspending thread to attach the thread to the outside of the can. Attach the tapes on opposite sides of the can, so as to suspend the leaf inside the can. See END VIEW sketch. Each of the two **marks** on the attached thread MUST **rest exactly on the top of the rim of the can**, preferably in two **very small** notches filed in the top of the rim of the can. Each of these two marks on a thread should be positioned exactly above one of the two points shown on the pattern wrapped around the can. Be sure that the hem-side of each of the two leaves faces outward. See END VIEW sketch.

2. Next, the suspending thread of the first leaf should be taped to the top of the rim. Use a piece of Band-Aid only about 1/8 in. x 1/4 in., sticking it to the rim of the can so as barely to cover the thread on the side where the second leaf will be suspended. Make sure no parts of the tapes are inside the can.

3. Position and secure the second leaf, being sure that:

   a. The smooth sides of the two leaves are smooth (not bent) and face each other and are flush (= "right together") when not charged. See END VIEW sketch and study the first photo illustration, "An Uncharged KFM".

   b. The upper edges of the two leaves are suspended side by side and at the same distance below the top of the can.

   c. The leaf-suspending threads are taped with Band-Aid to the top of the rim of the can (so that putting the cover on will not move the threads).

   d. No parts of the leaf-suspending threads inside the can are taped down to the can or otherwise restricted.

   e. The leaf-suspending parts of the threads inside the can do not cross over, entangle or restrict each other.

   f. The threads come together on the top of the rim of the can, and that the leaves are flat and hang together as shown in the first photo illustration, "An Uncharged KFM."

   g. If the leaves do not look like these photographed leaves, make new, better leaves and install them.

4. Cover with tape the parts of the threads that extend down the **outside** of the can, and also cover with more tape the small pieces of tape near the ends of the threads on the outside of the can.

5. To make the SEAT, cut a piece of a wooden pencil, or a stick, about one inch long and tape it securely to the side of the can along the center line marked SEAT on the pattern. Be sure the upper end of this piece of pencil is at the same position as the top of the location for the SEAT outlined on the pattern. The top of the SEAT is 3/4 inch below the top of the can. Be sure not to cover or make illegible any part of the table printed on the paper pattern.

6. Cut out one of the "Reminders for Operators" and glue and/or tape it to the unused side of the KFM. Then it is best to cover all the sides of the finished KFM with clear plastic tape or varnish. This will keep sticky-tape on the end of an adjustment thread or moisture from damaging the "Reminders" or the table.

XII. **Make the Plastic Cover**

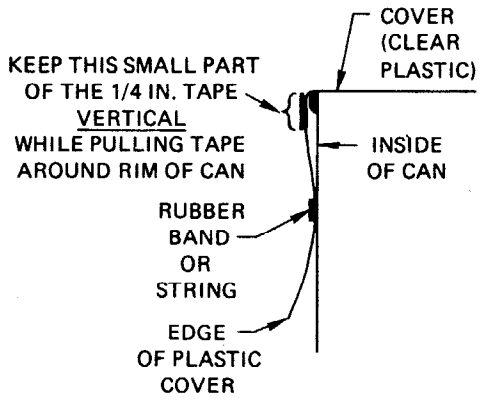
1. Cut out the paper pattern for the cover from the Pattern Page (B).

2. From a piece of clear, strong plastic, cut a circle approximately the same size as the paper pattern. (Storm-window vinyl film, 4 mils thick, is best.)

3. Stretch the center of this circular piece of clear plastic over the open end of the can, and pull it down close to the sides of the can, making small tucks in the "skirt," so that there are no wrinkles in the top cover. Hold the lower part of the "skirt" in place with a strong rubber band or piece of string. (If another can having the same diameter as the KFM can is available, use it to make the cover -- to avoid the possibility of disturbing the leaf-suspending threads.)

4. Make the cover so it fits snugly, but can be taken off and replaced readily.

   Just below the top of the rim of the can, bind the covering plastic in place with a 1/4-inch-wide piece of strong tape. (Cloth duct tape is best. If only freezer or masking tape is available, use two thicknesses.)



   Keep vertical the small part of the tape that presses against the rim of the can while pulling the length of the tape horizontally around the can so as to bind the top of the plastic cover snugly to the rim. If this small part of the tape is kept vertical, the lower edge of the tape will not squeeze the plastic below the rim of the can to such a small circumference as to prevent the cover from being removed quite easily.

REMINDERS FOR OPERATORS

THE DRYING AGENT INSIDE A KFM IS O.K. IF, WHEN THE CHARGED KFM IS NOT EXPOSED TO RADIATION, ITS READINGS DECREASE BY 1 MM OR LESS IN 3 HOURS.

READING: WITH THE READING EYE 12 INCHES VERTICALLY ABOVE THE SEAT, NOTE ON THE MM SCALE THE SEPARATION OF THE LOWER EDGES OF THE LEAVES. IF THE RIGHT LEAF IS AT 10 MM AND THE LEFT LEAF IS AT 7 MM, THE KFM READS 17 MM. NEVER TAKE A READING WHILE A LEAF IS TOUCHING A STOP-THREAD. NEVER USE A KFM READING THAT IS LESS THAN 5MM.

FINDING A DOSE RATE: IF BEFORE EXPOSURE A KFM READS 17 MM AND IF AFTER A 1-MINUTE EXPOSURE IT READS 5 MM, THE DIFFERENCE IN READINGS IS 12 MM, THE ATTACHED TABLE SHOWS THE DOSE RATE WAS 9.6 R/HR DURING THE EXPOSURE.

FINDING A DOSE: IF A PERSON WORKS OUTSIDE FOR 3 HOURS WHERE THE DOSE RATE IS 2 R/HR, WHAT IS HIS RADIATION DOSE? ANSWER: 3 HR x 2 R/HR = 6 R.

FINDING HOW LONG IT TAKES TO GET A CERTAIN R DOSE: IF THE DOSE RATE IS 1.6 R/HR OUTSIDE AND A PERSON IS WILLING TO TAKE A 6 R DOSE, HOW LONG CAN HE REMAIN OUTSIDE? ANSWER:

6 R ÷ 1.6 R/HR = 3.75 HR =

3 HOURS AND 45 MINUTES.

FALLOUT RADIATION GUIDES FOR A HEALTHY PERSON NOT PREVIOUSLY EXPOSED TO A TOTAL RADIATION DOSE OF MORE THAN 100 R DURING A 2-WEEK PERIOD:

6 R PER DAY CAN BE TOLERATED FOR UP TO TWO MONTHS WITHOUT LOSING THE ABILITY TO WORK.

100 R IN A WEEK OR LESS IS NOT LIKELY TO SERIOUSLY SICKEN.

350 R IN A FEW DAYS IS LIKELY TO PROVE FATAL UNDER POST-ATTACK CONDITIONS.

600 R IN A WEEK OR LESS IS ALMOST CERTAIN TO CAUSE DEATH WITHIN A FEW WEEKS.

REMINDERS FOR OPERATORS

THE DRYING AGENT INSIDE A KFM IS O.K. IF, WHEN THE CHARGED KFM IS NOT EXPOSED TO RADIATION, ITS READINGS DECREASE BY 1 MM OR LESS IN 3 HOURS.

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FINDING A DOSE: IF A PERSON WORKS OUTSIDE FOR 3 HOURS WHERE THE DOSE RATE IS 2 R/HR, WHAT IS HIS RADIATION DOSE? ANSWER: 3 HR x 2 R/HR = 6 R.

FINDING HOW LONG IT TAKES TO GET A CERTAIN R DOSE: IF THE DOSE RATE IS 1.6 R/HR OUTSIDE AND A PERSON IS WILLING TO TAKE A 6 R DOSE, HOW LONG CAN HE REMAIN OUTSIDE? ANSWER:

6 R ÷ 1.6 R/HR = 3.75 HR =

3 HOURS AND 45 MINUTES.

FALLOUT RADIATION GUIDES FOR A HEALTHY PERSON NOT PREVIOUSLY EXPOSED TO A TOTAL RADIATION DOSE OF MORE THAN 100 R DURING A 2-WEEK PERIOD:

6 R PER DAY CAN BE TOLERATED FOR UP TO TWO MONTHS WITHOUT LOSING THE ABILITY TO WORK.

100 R IN A WEEK OR LESS IS NOT LIKELY TO SERIOUSLY SICKEN.

350 R IN A FEW DAYS IS LIKELY TO PROVE FATAL UNDER POST-ATTACK CONDITIONS.

600 R IN A WEEK OR LESS IS ALMOST CERTAIN TO CAUSE DEATH WITHIN A FEW WEEKS.

5. With scissors, cut off the "skirt" of the plastic cover until it extends only about one inch below the top of the rim of the can.

6. Make a notch in the "skirt," about one inch wide, where it fits over the pencil SEAT attached to the can. The "skirt" in this notched area should be only about 5/8 of an inch long, measured down from the top of the rim of the can.

7. Remove the plastic cover, and then tape the lower edges of the "skirt," inside and out, using short lengths of 1/4-inch-wide tape. Before securing each short piece of tape, slightly open the tucks that are being taped shut on their edges, so that the "skirt" flares slightly outward and the cover can be readily removed.

8. Put the plastic cover on the KFM can. From the Pattern Page (B) cut out the SCALE. Then tape the SCALE to the top of the plastic cover, in the position shown on the pattern for the cover, and also by the drawings. Preferably use transparent tape.

   Be careful not to cover with tape any of the division lines on the SCALE between 20 on the right and 20 on the left of 0.

9. Make the charging-wire by following the pattern given below which is **exactly the right size.**

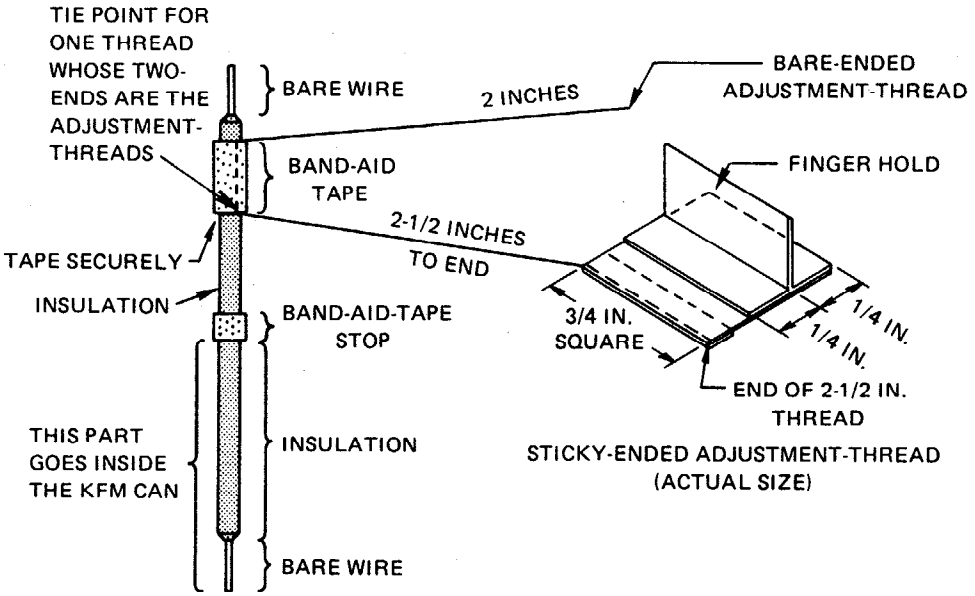
   Doorbell wire with an outside diameter of about 1/16 inch is best, but any lightweight insulated wire, such as part of a lightweight two-wire extension cord split in half, will serve. The illustrated wire is much thicker than bell wire. To stop tape from possibly slipping up or down the wire, use a very little glue.

   If a very thin plastic has been used for the cover, a sticky piece of tape may need to be attached to the end of the bare-ended adjustment thread, so both threads can be used to hold the charging wire in a desired position.

   The best tape to attach to an end of one of the adjustment-threads is cloth duct tape. A square piece 3/4 inch by 3/4 inch is the sticky base. To keep this tape sticky (free of paper fibers), the paper on the can should be covered with transparent tape or varnish. A piece about 1/8 inch by 3/4 inch serves to stick under one end of the sticky base, to hold the adjustment-thread. A 3/4 inch by 1-1/4 inch rectangular piece of tape is used to make the finger hold -- important for making adjustments inside a dry-bucket.

   With a needle or pin, make a hole in the plastic cover 1/2 inch from the rim of the can and directly above the upper end of the CENTER LINE between the two leaves. The CENTER LINE is marked on the pattern wrapped around the can. Carefully push the CHARGING-WIRE through this hole (thus stretching the hole) until all of the CHARGING-WIRE below its Band-Aid-tape stop is inside the can.

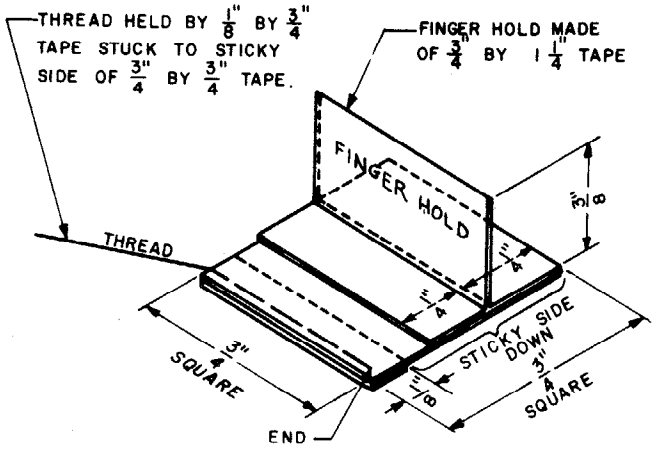
EXACT SIZE



CHARGING-WIRE

(= LIGHT INSULATED WIRE) (BELL-WIRE IS BEST)

STICKY—ENDED ADJUSTMENT—THREAD (OVERSIZED DRAWING)

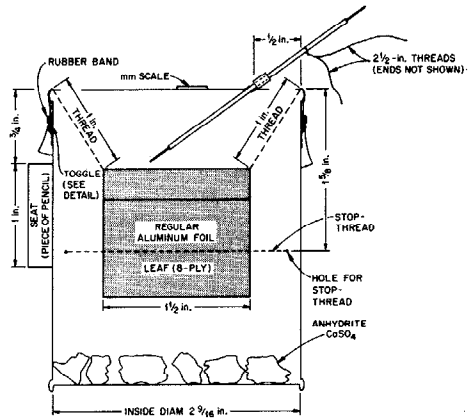


XIII. Two Ways to Charge a KFM

When preparing to charge a KFM, be sure its anhydrite is fresh. (Under humid conditions, sometimes in only 2 days enough water vapor will go through the plastic cover to make the drying agent ineffective.) Be sure no piece of anhydrite is on top of another piece. Re-read VIII 7 and VIII 8.

1. Charging a KFM with Hard Plastic Rubbed on **Dry** Paper.

   a. Adjust the charging-wire so that its lower end is about 1/16 inch above the upper edges of the aluminum-foil leaves. Use the sticky-tape at the end of one adjustment-thread to hold the charging-wire in this position. Stick this tape approximately in line with the threads suspending the leaves, either on the side of the can or on top of the plastic cover. (If the charging-wire is held loosely by the cover, it may be necessary to put a piece of sticky-tape on the end of each adjustment-thread in order to adjust the charging-wire securely. If a charging-wire is not secure, its lower end may be forced up by the like charge on the leaves before the leaves can be fully charged.)

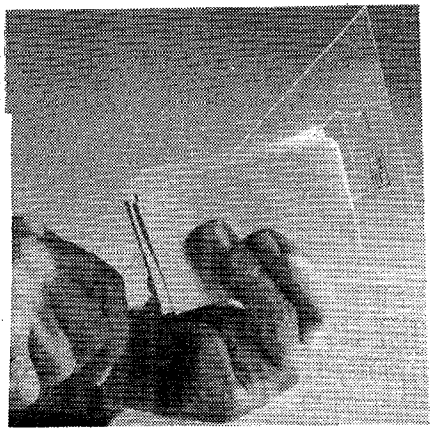


   b. Select a piece of Plexiglas, a draftsman's plastic triangle, a smooth plastic ruler, or other piece of hard, smooth plastic. (Unfortunately, not all types of hard plastic can be used to generate a sufficient electrostatic charge.) Be sure the plastic is dry.

      For charging a KFM inside a dry-bucket, cut a rectangular piece of hard plastic about 1-1/2 by 5 inches. Sharp corners and edges can be smoothed by rubbing on concrete. To avoid contaminating the charging end with sweaty, oily fingers, it is best to mark the other end with a piece of tape.

   c. Fold **DRY** paper (typing paper, writing paper, or other smooth, clean paper) to make an approximate square about 4 inches on a side and about 20 sheets thick. (This many sheets of paper lessens leakage to the fingers of the electrostatic charges to be generated on the hard plastic and on the rubbed paper.)

   d. Fold the square of paper in the middle, and move the hard plastic rapidly back and forth so that it is rubbed **vigorously** on the paper in the middle of this folded square -- while the outside of this folded square of paper is squeezed firmly between thumb and the ends of **two** fingers. To avoid discharging the charge on the plastic to the fingers, keep them away from the edges of the paper. See photo.



   e. Move the electrostatically charged part of the rubbed plastic rather slowly past the upper end of the charging-wire, while looking straight down on the KFM. Keep the hard plastic approximately perpendicular to the charging-wire and about 1/4 to 1/2 inch away from its upper end. The charge jumps the spark gaps and charges the leaves of the KFM.

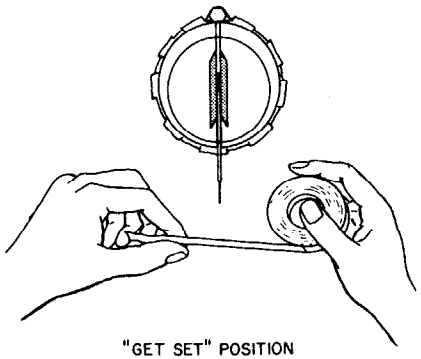
   f. Pull down on an insulating adjustment-thread to raise the lower end of the charging-wire. (If the charging-wire has been held in its charging position by its sticky-ended adjustment-thread being stuck to the top of the clear plastic cover, to avoid possibly damaging the threads: (1) pull down a little on the bare-ended adjustment-thread; and (2) detach, pull down on, and secure the sticky-ended adjustment-thread to the side of the can, so as to raise and keep the lower end of the charging-wire close to the underside of the clear plastic cover.) **Do not touch the charging-wire.**

   g. Put the charging paper and the hard plastic in a container where they will be kept dry -- as in a Mason jar with some drying agent.

2. Charging a KFM from a Quickly Unwound Roll of Tape. (Quick unwinding produces a harmless charge of several thousand volts on the tape.)

   a. Adjust the charging-wire so that its lower end is about 1/16 inch above the upper edges of the aluminum-foil leaves. Use the sticky-tape at the end of one adjustment-thread to hold the charging-wire in this position. Stick this tape approximately in line with the leaves, either on the side of the can or on the plastic cover. (If the plastic cover is weak, it may be necessary to put a piece of sticky-tape on the end of each adjustment-thread, in order to hold the charging-wire securely. If a charging-wire is not secure, its lower end may be forced up by the like charge on the leaves before the leaves can be fully charged.)

b. The sketch shows the "GET SET" position, preparatory to unrolling the Scotch Magic Transparent Tape, P.V.C. electrical tape, or other tape. Be sure to first remove the roll from its dispenser. Some of the other kinds of tape will not produce a high enough voltage.



"GET SET" POSITION

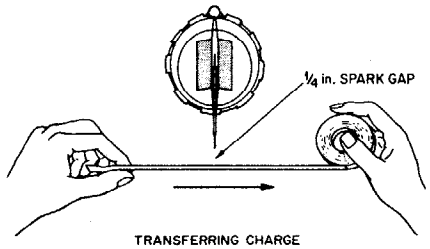
c. **QUICKLY** unroll 10 to 12 inches of tape by pulling its end with the left hand, while the right hand allows the roll to unwind while remaining in about the same "GET SET" position only an inch or two away from the KFM.

d. While holding the unwound tape tight, about perpendicular to the charging-wire, and about 1/4 inch away from the end of the charging-wire, **promptly** move both hands and the tape to the right **rather slowly** -- taking about 2 seconds to move about 8 inches. The electrostatic charge on the unwound tape "jumps" the spark gaps from the tape to the upper end of the charging-wire and from the lower end of the charging-wire to the aluminum leaves, and charges the aluminum leaves.

Be sure neither leaf is touching a stop-thread.

Try to charge the leaves enough to spread them far enough apart to give a reading of at least 15 mm.

e. Pull down on an insulating adjustment-thread to raise the lower end of the charging-wire. If the charging-wire has been held in charging position by its sticky-ended adjustment-thread being stuck to the top of the clear plastic cover, it is best first to pull down a little on the bare-ended adjustment-thread, and then to move, pull down on, and secure the sticky-ended adjustment-thread to the side of the can so that the lower part of the charging-wire is close to the underside of the clear plastic cover.



TRANSFERRING CHARGE

Do not touch the charging-wire.

f. Rewind the tape **tight** on its roll, for future use when other tape may not be available.

Trouble Shooting

If charging does not separate the two leaves sufficiently, take these corrective actions:

1. Be sure the pieces of anhydrite in the bottom of the ionization chamber (the can) are in a single layer, with no piece on top of another and the top of no piece more than ½ inch above the bottom of the can.

2. Check to be sure that the threads suspending the leaves are not crossed; then try to charge the KFM again.

3. If the KFM still cannot be charged, replace the used anhydrite with fresh anhydrite.

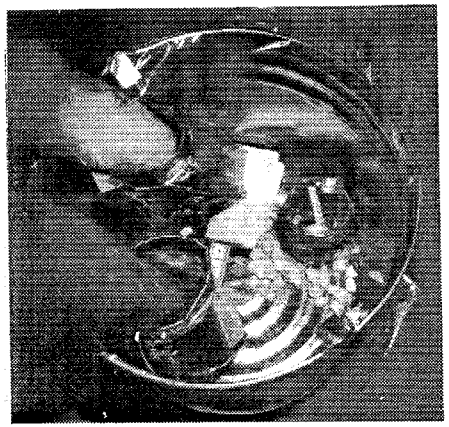
4. If you cannot charge a KFM when the air is very humid, charge it inside its dry-bucket.

5. If you cannot charge a KFM while in an area of heavy fallout, take it to the place affording the best protection against radiation, and try to charge it there. (A dose rate of several hundred R/hr will neutralize the charges on both the charging device and the instrument so rapidly that a KFM cannot be charged.)

If a KFM or other radiation measuring instrument gives unexpectedly high readings inside a good shelter, wipe all dust off the outside of the instrument and repeat the radiation-measurements. Especially when exposing a fallout meter outdoors where there is fresh fallout, keep the instrument in a lidded pot, plastic bag, or other covering to avoid the possibility of having it contaminated with fallout particles and afterwards getting erroneously high radiation measurements.

XIV. **Make and Use a Dry-Bucket**

By charging a KFM while it is inside a dry-bucket with a transparent plastic cover (see illustration), this fallout meter can be charged and used even if the relative humidity is 100% outside the dry-bucket. The air inside the dry-bucket is kept very dry by a drying agent placed on its bottom. About a cupful of anhydrite serves very well. The pieces of this dehydrated gypsum need not be as uniform in size as is best for use inside a KFM, but do not use powdered anhydrite.

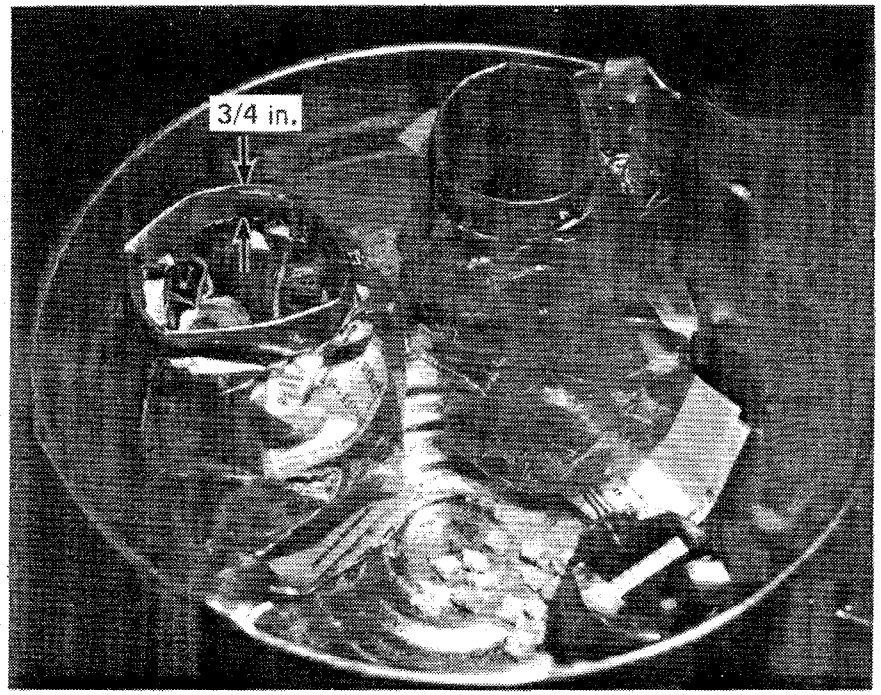


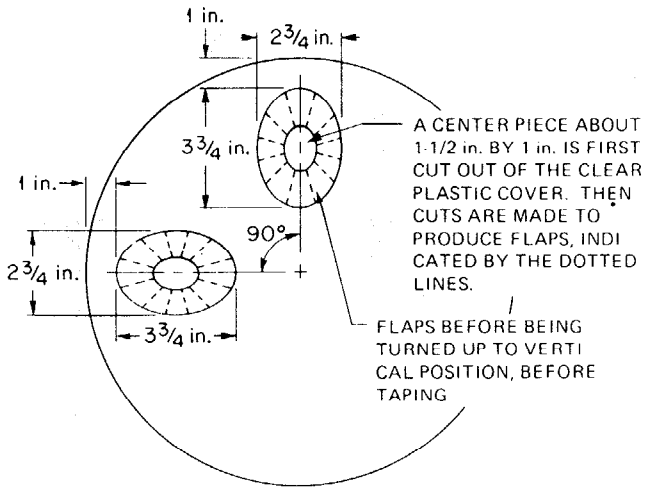
A dry-bucket can be readily made in about an hour by proceeding as follows:

1. Remove the handle of a large bucket, pot, or can preferably with a top diameter of at least 11 inches. A 4-gallon bucket having a top diameter of about 14 inches and a depth of about 9 inches is ideal. A plastic tub approximately this size is satisfactory. If the handle-supports interfere with stretching a piece of clear plastic film across the top of the bucket, remove them, being sure no sharp points remain.

2. Cut out a circular piece of clear plastic with a diameter about 5 inches larger than the diameter of the top of the bucket. Clear vinyl 4 mils thick, used for storm windows, etc., is best. Stretch the plastic smooth across the top of the bucket, and tie it in place, preferably with strong rubber bands looped together to form a circle.

3. Make a plastic top that fits snugly but is easily removable, by taping over and around the plastic just below the top of the bucket. **One**-inch-wide cloth duct tape, or **one**-inch-wide glass-reinforced strapping tape, serves well. When taping, do not permit the lower edge of the tape to be pulled inward below the rim of the bucket.





4. Cut two small holes (about 1 inch by 2 inches) in the plastic cover, as illustrated. Then make the radial cuts (shown by dotted lines) outward from the small holes, out to the solid-line outlines of the 3 inch by 4 inch hand-holes, so as to form small flaps.

5. Fold the small flaps upward, so they are vertical. Then tape them on their outer sides, so they form a vertical "wall" about 3/4 inch high around each hand-hole.

6. Reduce the length of two ordinary plastic bread bags (or similar plastic bags) to a length that is 5 inches greater than the height of the bucket. (Do not use rubber gloves in place of bags; gloves so used result in much more humid outside air being unintentionally pumped into a dry-bucket when it is being used while charging a KFM inside it.)

7. Insert a plastic bag into each hand-hole, and fold the edge of the plastic bag about 1/2 inch over the taped vertical "wall" around each hand-hole.

8. Strengthen the upper parts of the plastic bags by folding 2-inch pieces of tape over the top of the "wall" around each hand-hole.

9. Make about a quart of anhydrite by heating small pieces of wall-board gypsum, and keep this anhydrite dry in a Mason jar or other airtight container with a rubber or plastic sealer.

10. Make a circular aluminum-foil cover to place over the plastic cover when the dry-bucket is not being used for minutes to hours. Make this cover with a diameter about 4 inches greater than the diameter of the top of the bucket, and make it fit more snugly with an encircling loop of rubber bands, or with string. Although not essential, an aluminum-foil cover reduces the amount of water vapor that can reach and pass through the plastic cover, thus extending the life of the drying agent.

11. Charge a KFM inside a dry-bucket by:

    a. Taking off wrist watch and sharp-pointed rings that might tear the plastic bags.

    b. Placing inside the dry-bucket:

        (1) About a cup of anhydrite or silica gel;
        (2) the KFM, with its charging-wire adjusted in its charging position; and
        (3) dry, folded paper and the electrostatic charging device, best a 5-inch-long piece of Plexiglas with smoothed edges, to be rubbed between dry paper folded about 4 inches square and about 20 sheets thick. (Unrolling a roll of tape inside a dry-bucket is an impractical charging method.)

    c. Replacing the plastic cover, that is best held in place with a loop of rubber bands.

    d. Charging the KFM with your hands inside the plastic bags, operating the charging device. Have another person illuminate the KFM with a flashlight. When adjusting the charging-wire, move your hands very slowly. See the dry-bucket photos.

12. Expose the KFM to fallout radiation **either** by:

    a. Leaving the KFM inside the dry-bucket while exposing it to fallout radiation for one of the listed time intervals, and reading the KFM before and after the exposure while it remains inside the dry-bucket. (The reading eye should be a measured 12 inches above the SEAT of the KFM, and a flashlight or other light should be used.)

    b. Taking the charged KFM out of the dry-bucket to read it, expose it, and read it after the exposure. (If this is done repeatedly, especially in a humid shelter, the drying agent will not be effective for many KFM chargings, and will have to be replaced.)

XV. How to Use a KFM after a Nuclear Attack

A. Background Information

If during a rapidly worsening crisis threatening nuclear war you are in the place where you plan to take shelter, postpone studying the instructions following this sentence until after you have:

(1) built or improved a high-protection-factor shelter (if possible, a shelter covered with 2 or 3 ft of earth and separate from flammable buildings), and

(2) made a KAP (homemade shelter-ventilating pump) if you have the instructions and materials, and

(3) stored at least 15 gallons of water for each shelter occupant if you can obtain containers.

Having a KFM or any other dependable fallout meter and knowing how to operate it will enable you to minimize radiation injuries and possible fatalities, especially by skillfully using a high-protection-factor fallout shelter to control and limit exposures to radiation. By studying this section you first will learn how to measure radiation **dose rates** (roentgens per hour = R/hr), how to calculate **doses** [R] received in different time intervals, and how to determine **time intervals** (hours and/or minutes) in which specified doses would be received. Then this section lists the sizes of doses (number of R) that the average person can tolerate without being sickened, that he is likely to survive, and that he is likely to be killed by.

Most fortunately for the future of all living things, the decay of radioactivity causes the sandlike fallout particles to become less and less dangerous with the passage of time. Each fallout particle acts much like a tiny X ray machine would if it were made so that its rays, shooting out from it like invisible light, became weaker and weaker with time.

Contrary to exaggerated accounts of fallout dangers, the radiation **dose rate** from fallout particles when they reach the ground in the areas of the heaviest fallout **will decrease quite rapidly**. For example, consider the decay of fallout from a relatively nearby, large surface burst, at a place where the fallout particles are deposited on the ground one hour after the explosion. At this time one hour after the explosion, assume that the radiation dose rate (the best measure of radiation danger at a particular time) measures 2,000 roentgens per hour (2,000 R/hr) outdoors. Seven hours later the dose rate is reduced to 200 R/hr by normal radioactive decay. Two days after the explosion, the dose rate outdoors is reduced by radioactive decay to 20 R/hr. After two weeks, the dose rate is less than 2 R/hr. When the dose rate is 2 R/hr, people can go out of a good shelter and work outdoors for 3 hours a day, receiving a daily dose of 6 roentgens, without being sickened.

In places where fallout arrives several hours after the explosion, the radioactivity of the fallout will have gone through its time period of most rapid decay while the fallout particles were still airborne. If you are in a location so distant from the explosion that fallout arrives 8 hours after the explosion, two days must pass before the initial dose rate measured at your location will decay to 1/10 its initial intensity.

B. Finding the **Dose Rate**

1. Reread Section IV, "What a KFM Is and How it Works." Also reread Section XIII, "Two Ways to Charge a KFM," and actually do each step immediately after reading it.

2. Charge the KFM, raise the lower end of its charging-wire and read the apparent separation of the **lower** edges of its leaves while the KFM rests on an approximately horizontal surface. Never take a reading while a leaf is touching a stop-thread.

3. To prevent possible contamination of a KFM (or of any other fallout meter) with fallout particles, keep it inside a plastic bag or other covering when there is risk of fallout particles being deposited or blown onto it. An instrument contaminated with fallout particles can give too high readings, especially of the low dose-rate measurements made inside a good shelter.

4. Expose the KFM to fallout radiation for one of the time intervals shown in the vertical columns of the table attached to the KFM. (Study the following table.) If the dose rate is not known even approximately, first expose the fully charged KFM for one minute. For dependable measurements outdoors, expose the charged KFM about 3 **feet above the ground**. The longer outdoor exposures usually are best made by attaching the KFM with 2 strong rubber bands to a stick or pole, being careful never to tilt the KFM too much.

5. Read the KFM after the exposure, while the KFM rests on an approximately horizontal surface.

6. Find the time interval that gives a dependable reading -- by exposing the fully charged KFM for one or more of the listed time intervals until the **reading after the exposure is;**

   (a) Not less than **5 mm.**

   (b) At least **2 mm** less than the reading before the exposure.

7. Calculate by simple subtraction the **difference** in the apparent separation of the **lower** edges of the leaves before the exposure and after the exposure. An example: If the reading before the exposure is 18 mm and the reading after the exposure is 6 mm, the **difference** in readings is 18 mm - 6 mm = 12 mm.

8. If an exposure results in a difference in readings of **less** than **2 mm**, recharge the KFM and expose it again for one of the **longer** time intervals listed. (If there appears to be **no** difference in the readings taken before and after an exposure for one minute, this does not prove there is absolutely no fallout danger.)

9. If an exposure results in the **reading** after the exposure being **less than 5 mm**, recharge the KFM and expose it again for one of the **shorter** time intervals listed.

10. Use the table attached to the KFM to find the **dose rate** (R/hr) during the time of exposure. The dose rate (R/hr) is found at the intersection of the vertical column of numbers under the time interval used and of the horizontal line of numbers that lists the calculated difference in readings at its left end.

TABLE USED TO FIND DOSE RATES (R/HR. FROM KFM READINGS

*DIFFERENCE BETWEEN THE READING BEFORE EXPOSURE AND THE READING AFTER EXPOSURE (0.PLY STANDARD FOIL LEAVES)

DIFF.* IN READINGS	TIME INTERVAL OF AN EXPOSURE				
	15 SEC. R/HR	1 MIN. R/HR	4 MIN. R/HR	16 MIN. R/HR	1 HR. R/HR
2 mm	6.2	1.6	0.4	0.1	0.03
4 mm	12.	3.1	0.8	0.2	0.06
6 mm	19.	4.6	1.2	0.3	0.08
8 mm	25.	6.2	1.6	0.4	0.10
10 mm	31.	7.7	2.0	0.5	0.13
12 mm	37.	9.2	2.3	0.6	0.15
14 mm	43.	11.	2.7	0.7	0.18

An example: If the time interval of the exposure was **1 MIN.** and the difference in readings was **12 mm**, the

table shows that the **dose rate** during the time interval of the exposure was **9.2 R/HR** (9.2 roentgens per hour).

Another example: If the time interval of the exposure was **15 SEC.** and the difference in readings was **11 mm**, the table shows that the dose rate during the exposure was halfway between **31 R/HR** and **37 R/HR** that is, the **dose rate** was 34 R/hr.

11. Note in the table that if an exposure for one of the listed time intervals causes the **difference** in readings to be 2 mm or 3 mm, then an exposure 4 times as long reveals the same dose rate. An example: IF a 1 - min exposure results in a difference in readings of 2 mm, the table shows the dose rate was 1.6 R/hr; then if the KFM is exposed for 4 minutes at this same dose rate of 1.6 R/hr, the table shows that the resultant difference in readings is 8 mm.

    The longer exposure results in a more accurate determination of the dose rate.

12. If the dose rate is found to be greater than 0.2 R/hr and time is available, recharge the KFM and repeat the dose-rate measurement -- to avoid possible mistakes.

C. Calculating the **Dose Received**

The **dose** of fallout radiation -- that is, the **amount** of fallout radiation received -- determines the harmful effects on men and animals. Being exposed to a high **dose rate** is not always dangerous -- provided the exposure is short enough to result in only a small **dose** being received. For example, if the **dose rate** outside an excellent fallout shelter is 1200 R/hr and a shelter occupant goes outside for 30 seconds, he would be exposed for 1/2 of 1 minute, or 1/2 of 1/60 of an hour, which equals 1/120 hour. Therefore, since the dose he would receive if he stayed outside for 1 hour would be 1200 R, in 30 seconds he would receive 1/120 of 1200, which equals 10 R (1200 R divided by 120 = 10 R). A total daily **dose** of 10 R (10 roentgens) will not cause any symptoms if it is not repeated day after day for a week or more.

In contrast, if the average dose rate of an area were found to be 12 R/hr and if a person remained exposed in that particular area for 24 hours, he would receive a **dose** of 288 R (12 R/hr x 24 hr = 288 R). Even assuming that this person had been exposed previously to very little radiation, there would still be a serious risk that this 288 R **dose** would be fatal under the difficult conditions that would follow a heavy nuclear attack.

Another example: Assume that three days after an attack the occupants of a dry, hot cave giving almost complete protection against fallout are in desperate need of water. The dose rate outside is found to be 20 R/hr. To backpack water from a source 3 miles away is estimated to take 2-1/2 hours. The cave occupants estimate that the water backpackers will receive a dose in 2-1/2 hours of 50 R (2.5 hr x 20 R/hr = 50 R). A dose of 50 R will cause only mild symptoms (nausea in about 10% of persons receiving a 50 R dose) for persons who previously have received only very small doses. Therefore, one of the cave occupants makes a rapid radiation survey for about 1-1/2 miles along the proposed route, stopping to charge and read a KFM about every quarter of a mile. He finds no dose rates much higher than 20 R/hr.

So, the cave occupants decide the risk is small enough to justify some of them leaving shelter for about 2-1/2 hours to get water.

D. Estimating the **Dangers** from Different Radiation Doses

Fortunately, the human body -- if given enough time -- can repair most of the damage caused by radiation. An historic example: A healthy man accidently received a daily **dose** of 9.3 R (or somewhat more) of fallout-type radiation each day for a period of 106 days. His total accumulated **dose** was at least 1000 R. A dose of 1000 roentgens, if received in a few days, is almost three times the dose likely to kill the average man if he receives the whole dose in a few days and after a nuclear attack cannot get medical treatment adequate rest, etc. However, the only symptom this man noted was serious fatigue.

The occupants of a high-protection-factor shelter (such as a trench shelter covered with 2 or 3 feet of earth and having crawlway entrances) would receive less than 1/200 of the radiation dose they would receive outside. Even in most areas of very heavy fallout, persons who remain continuously in such a shelter would receive a total accumulated **dose** of less than 25 R in the first day after the attack, and less than 100 R in the first two weeks. At the end of the first two weeks, such shelter occupants could start working outside for an increasing length of time each day, receiving a **daily dose** of no more than **6 R** for up to two months without being sickened.

To control radiation exposure in this way, each shelter must have a fallout meter, and a daily record must be kept of the approximate total dose received each day by every shelter occupant, both while inside and outside the shelter. The long-term penalty which would result from a dose of 100 R received within a few weeks is much less than many Americans fear. If 100 average persons received an external dose of 100 R during and shortly after a nuclear attack, the studies of the Japanese A-bomb survivors indicate that no more than one of them is likely to die during the following 30 years as a result of this 100 R radiation dose. These delayed radiation deaths would be due to leukemia and other cancers. In the desperate crisis period following a major nuclear attack, such a relatively small shortening of life expectancy during the following 30 years should not keep people from starting recovery work to save themselves and their fellow citizens from death due to lack of food and other essentials.

A healthy person who previously has received a total accumulated dose of no more than 100 R distributed over a 2-week period should realize that:

100 R, even if all received in a day or less, is unlikely to require medical care--provided during the next 2 weeks a total additional dose of no more than a few R is received.

350 R received in a few days or less is likely to prove fatal after a large nuclear attack when few survivors could get medical care, sanitary surroundings, a well-balanced diet, or adequate rest.

600 R received in a few days or less is almost certain to cause death within a few days.

E. Using a KFM to Reduce the Doses Received Inside a Shelter

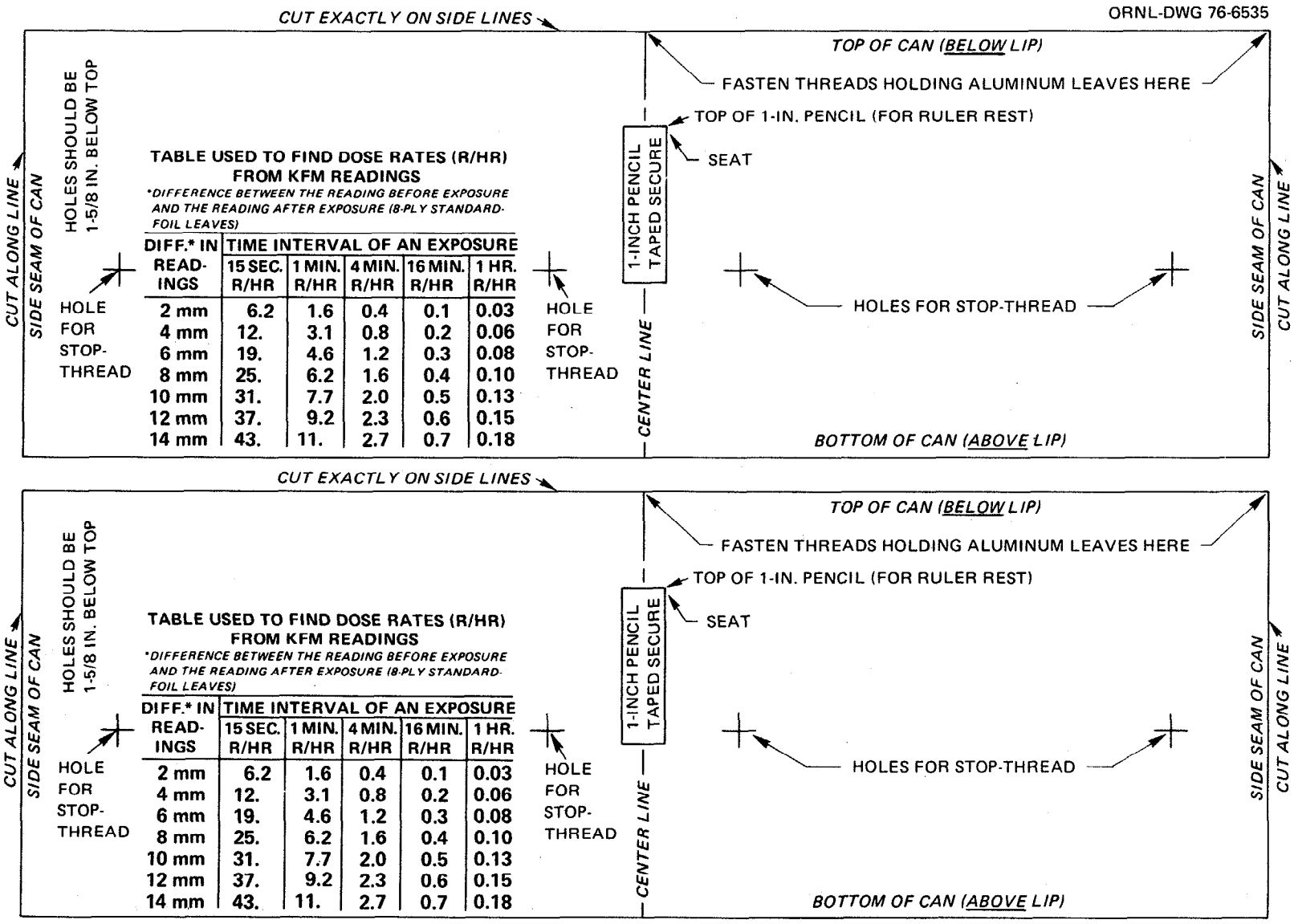
Inside most shelters, the dose received by an occupant varies considerably, depending on the occupant's location. For example, inside an expedient covered-trench shelter the dose rate is higher near the entrance than in the middle of the trench. In a typical basement shelter the best protection is found in one corner. Especially during the first several hours after the arrival of fallout, when the dose rates and doses received are highest, shelter occupants should use their fallout meters to determine where to place themselves to minimize the doses they receive. They should use available tools and materials to reduce the doses they receive, especially during the first day, by digging deeper (if practical) and reducing the size of openings by partially blocking them with earth, water containers, etc. -- while maintaining adequate ventilation. To greatly reduce the slight risk of fallout particles entering the body through nose or mouth, shelter occupants should cover nose and mouth with a towel or other cloth while the fallout is being deposited outside their shelter, if at the same time ventilating air is being blown or pumped through their shelter.

The air inside an occupied shelter often becomes very humid. If a good flow of outdoor air is flowing into a shelter -- especially if pumped by briefly operating a KAP or other ventilating pump -- a KFM usually can be charged at the air intake of the shelter room without putting it inside a dry-bucket. However, if the air to which a KFM is exposed has a relative humidity of 90% or higher, the instrument cannot be charged, even by quickly unrolling a roll of tape.

In extensive areas of heavy fallout, the occupants of most home basements, that provide inadequate shielding against heavy fallout radiation, would be in deadly danger. By using a dependable fallout meter, occupants would find that persons lying on the floor in certain locations would receive the smallest doses, and that, if they improvise additional shielding in these locations, the doses received could be greatly reduced. Additional shielding can be provided by making a very small shelter inside the basement where the dose rate is found to be lowest. Furniture, boxes, etc. can be used for walls, doors for the roof, and water containers, books, and other heavy objects for shielding -- especially on the roof. Or, if tools are available, breaking through the basement floor and digging a shelter trench will greatly increase available protection against radiation. If a second expedient ventilating pump, a KAP, is made and used as a fan, such an extremely cramped shelter inside a shelter usually can be occupied by several times as many persons.

END OF INSTRUCTIONS

ORNL-DWG 76-6535



CUT EXACTLY ON SIDE LINES
TOP OF CAN (BELOW LIP)
FASTEN THREADS HOLDING ALUMINUM LEAVES HERE
TOP OF 1-IN. PENCIL (FOR RULER REST)
SEAT
1-INCH PENCIL TAPED SECURE
CUT ALONG LINE
SIDE SEAM OF CAN
HOLES SHOULD BE 1-5/8 IN. BELOW TOP
HOLE FOR STOP-THREAD
HOLES FOR STOP-THREAD
CENTER LINE
BOTTOM OF CAN (ABOVE LIP)
TABLE USED TO FIND DOSE RATES (R/HR) FROM KFM READINGS
*DIFFERENCE BETWEEN THE READING BEFORE EXPOSURE AND THE READING AFTER EXPOSURE (8-PLY STANDARD-FOIL LEAVES)
DIFF.* IN READINGS | TIME INTERVAL OF AN EXPOSURE: 15 SEC. R/HR | 1 MIN. R/HR | 4 MIN. R/HR | 16 MIN. R/HR | 1 HR. R/HR
2 mm 6.2 1.6 0.4 0.1 0.03
4 mm 12. 3.1 0.8 0.2 0.06
6 mm 19. 4.6 1.2 0.3 0.08
8 mm 25. 6.2 1.6 0.4 0.10
10 mm 31. 7.7 2.0 0.5 0.13
12 mm 37. 9.2 2.3 0.6 0.15
14 mm 43. 11. 2.7 0.7 0.18

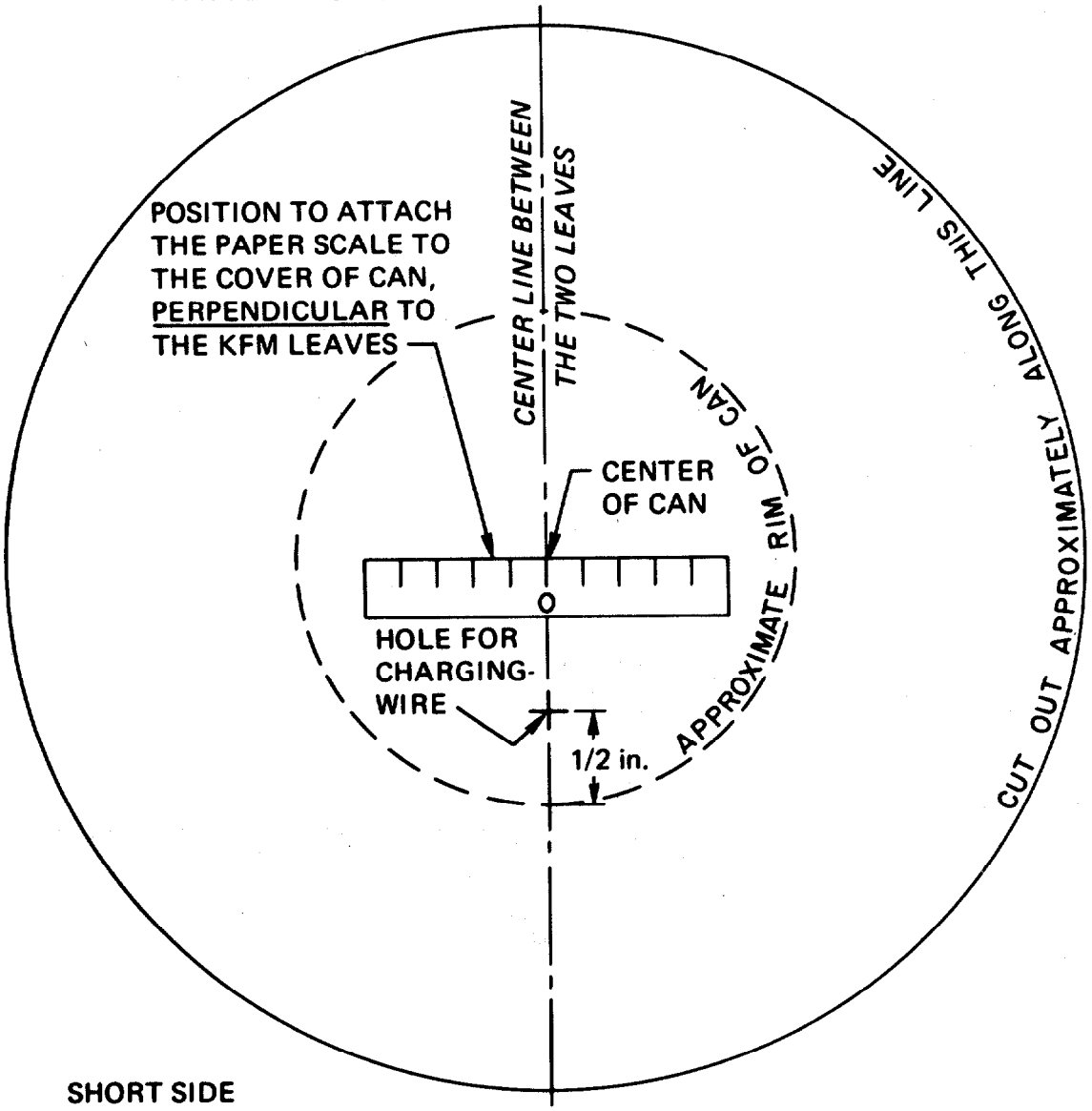
PAPER PATTERN TO WRAP AROUND KFM CAN (GLUE OR TAPE SECURELY TO CAN)

CUT OUT THESE PATTERNS, EACH OF WHICH IS THE EXACT SIZE FOR A KFM.

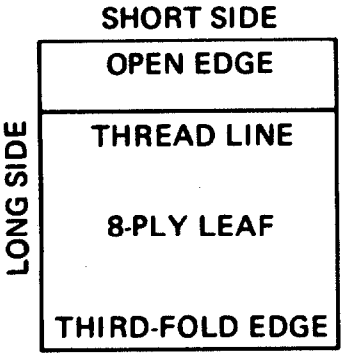
CAUTION: XEROX COPIES OF THESE PATTERNS WILL BE TOO LARGE.

PATTERN PAGE (A)

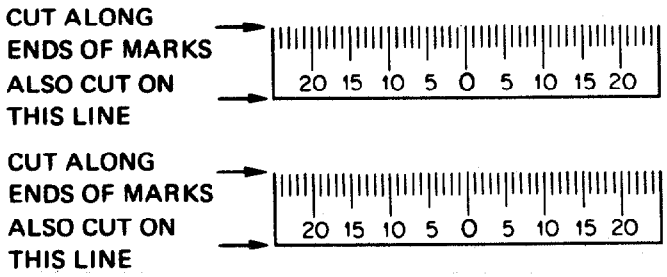
PATTERN FOR CLEAR-PLASTIC COVER FOR KFM CAN



SAVE THESE PATTERNS FOR PRINTING REPRODUCTIONS OF THE COMPLETE INSTRUCTIONS DURING A POSSIBLE CRISIS. FOR PRE-CRISIS PRACTICE CUT OUT PATTERNS FROM THE TWO EXTRA PATTERN-PAGES AT THE END OF THESE INSTRUCTIONS.



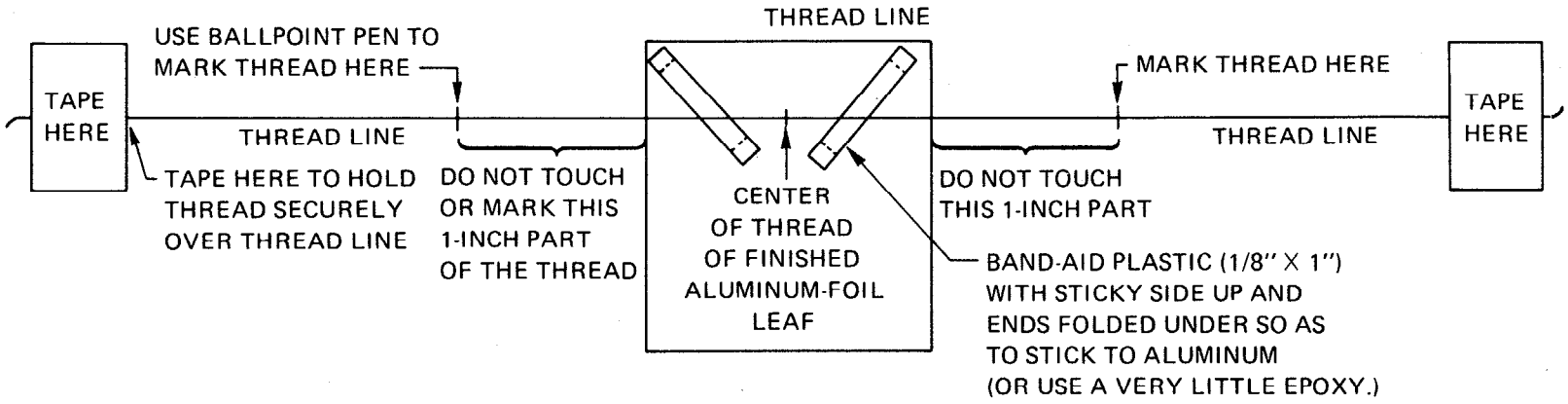
FINISHED-LEAF PATTERN
(CUT OUT EXACTLY ON SIDE LINES)



PAPER SCALE (TO BE CUT OUT)

CAUTION: XEROX COPIES OF THE FINISHED-LEAF AND THE SCALE PATTERNS WILL BE SLIGHTLY TOO LARGE.

COVER THE TWO "TAPE HERE" RECTANGLES WITH SAME-SIZED PIECES OF TAPE, TO KEEP FROM TEARING THE PAPER WHEN REMOVING OTHER PIECES OF TAPE. THEN, USING TWO OTHER PIECES OF TAPE THIS SAME SIZE, TAPE THE THREAD ONTO THIS GUIDE SHEET, AND LATER ATTACH A LEAF TO THE TAPED DOWN THREAD.



WARNING: The parts of the thread that will be inside the can and on which the leaf will be suspended must serve to insulate the high-voltage electrical charges to be placed on the leaf. Therefore, the suspended parts of the thread must be kept very clean.

INSTRUCTIONS
EXTRA PAGE

REMINDERS FOR OPERATORS

THE DRYING AGENT INSIDE A KFM IS O.K. IF, WHEN THE CHARGED KFM IS NOT EXPOSED TO RADIATION, ITS READINGS DECREASE BY 1 MM OR LESS IN 3 HOURS.

READING: WITH THE READING EYE 12 INCHES VERTICALLY ABOVE THE SEAT, NOTE ON THE MM SCALE THE SEPARATION OF THE LOWER EDGES OF THE LEAVES. IF THE RIGHT LEAF IS AT 10 MM AND THE LEFT LEAF IS AT 7 MM, THE KFM READS 17 MM. NEVER TAKE A READING WHILE A LEAF IS TOUCHING A STOP-THREAD. NEVER USE A KFM READING THAT IS LESS THAN 5MM.

FINDING A DOSE RATE: IF BEFORE EXPOSURE A KFM READS 17 MM AND IF AFTER A 1-MINUTE EXPOSURE IT READS 5 MM, THE DIFFERENCE IN READINGS IS 12 MM, THE ATTACHED TABLE SHOWS THE DOSE RATE WAS 9.6 R/HR DURING THE EXPOSURE.

FINDING A DOSE: IF A PERSON WORKS OUTSIDE FOR 3 HOURS WHERE THE DOSE RATE IS 2 R/HR, WHAT IS HIS RADIATION DOSE?
ANSWER: 3 HR x 2 R/HR = 6 R.

FINDING HOW LONG IT TAKES TO GET A CERTAIN R DOSE: IF THE DOSE RATE IS 1.6 R/HR OUTSIDE AND A PERSON IS WILLING TO TAKE A 6 R DOSE, HOW LONG CAN HE REMAIN OUTSIDE? ANSWER:

6 R ÷ 1.6 R/HR = 3.75 HR =

3 HOURS AND 45 MINUTES.

FALLOUT RADIATION GUIDES FOR A HEALTHY PERSON NOT PREVIOUSLY EXPOSED TO A TOTAL RADIATION DOSE OF MORE THAN 100 R DURING A 2-WEEK PERIOD:

6 R PER DAY CAN BE TOLERATED FOR UP TO TWO MONTHS WITHOUT LOSING THE ABILITY TO WORK.

100 R IN A WEEK OR LESS IS NOT LIKELY TO SERIOUSLY SICKEN.

350 R IN A FEW DAYS IS LIKELY TO PROVE FATAL UNDER POST-ATTACK CONDITIONS.

600 R IN A WEEK OR LESS IS ALMOST CERTAIN TO CAUSE DEATH WITHIN A FEW WEEKS.

REMINDERS FOR OPERATORS

THE DRYING AGENT INSIDE A KFM IS O.K. IF, WHEN THE CHARGED KFM IS NOT EXPOSED TO RADIATION, ITS READINGS DECREASE BY 1 MM OR LESS IN 3 HOURS.

READING: WITH THE READING EYE 12 INCHES VERTICALLY ABOVE THE SEAT, NOTE ON THE MM SCALE THE SEPARATION OF THE LOWER EDGES OF THE LEAVES. IF THE RIGHT LEAF IS AT 10 MM AND THE LEFT LEAF IS AT 7 MM, THE KFM READS 17 MM. NEVER TAKE A READING WHILE A LEAF IS TOUCHING A STOP-THREAD. NEVER USE A KFM READING THAT IS LESS THAN 5MM.

FINDING A DOSE RATE: IF BEFORE EXPOSURE A KFM READS 17 MM AND IF AFTER A 1-MINUTE EXPOSURE IT READS 5 MM, THE DIFFERENCE IN READINGS IS 12 MM, THE ATTACHED TABLE SHOWS THE DOSE RATE WAS 9.6 R/HR DURING THE EXPOSURE.

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INSTRUCTIONS
EXTRA PAGE